

## DESCRIPTION

**Factory Pack** is a unique and time saving line of basecoat colors for use on jambs, cut-ins, small accessories and touch-ups.

## FEATURES

- Saves hours per job
- Lowers material cost
- Reduces booth bottlenecks
- Increases production
- Superior adhesion, flexibility and hiding
- Shop floor compliant (NESHAP 6H)
- Aerosol match to OEM standards
- Should be clear coated

## SUITABLE SUBSTRATES

- Primed or painted surfaces
- E-coat

## TYPICAL PROPERTIES

Part:	Product Name:	Color:	Container:
19013	Factory Pack	Silver Frost	16 oz. Aerosol
19023	Factory Pack	White	16 oz. Aerosol
19033	Factory Pack	Shadow Grey	16 oz. Aerosol
19043	Factory Pack	Redfire Pearl	16 oz. Aerosol
19053	Factory Pack	Torreador Red Met	16 oz. Aerosol
19063	Factory Pack	Pueblo Gold	16 oz. Aerosol
19073	Factory Pack	Vermillion	16 oz. Aerosol
19083	Factory Pack	Blue Pearl	16 oz. Aerosol
19093	Factory Pack	Silver Met	16 oz. Aerosol
19133	Factory Pack	Atomic Blue	16 oz. Aerosol
19143	Factory Pack	Black Pearl	16 oz. Aerosol
19163	Factory Pack	Alabaster Silver	16 oz. Aerosol
19173	Factory Pack	Desert Mist Met	16 oz. Aerosol
19183	Factory Pack	Royal Blue Pearl	16 oz. Aerosol
19193	Factory Pack	Polished Gray Met	16 oz. Aerosol



Check local VOC regulations to ensure compliance of all products in your area.

19203	Factory Pack™	Milano Red	16 oz. Aerosol
19223	Factory Pack	Taffeta White	16 oz. Aerosol
19253	Factory Pack	Millenium Silver	16 oz. Aerosol
19263	Factory Pack	Lunar Mist Met	16 oz. Aerosol
19273	Factory Pack	Phantom Gray	16 oz. Aerosol
19283	Factory Pack	Super White	16 oz. Aerosol
19303	Factory Pack	Titanium	16 oz. Aerosol
19313	Factory Pack	Desert Sand Pearl	16 oz. Aerosol
19353	Factory Pack	Red Pearl	16 oz. Aerosol
19363	Factory Pack	Magnetic Gray Pearl	16 oz. Aerosol
19373	Factory Pack	White	16 oz. Aerosol
19393	Factory Pack	Victory Red	16 oz. Aerosol
19403	Factory Pack	Olympic White	16 oz. Aerosol
19423	Factory Pack	Black	16 oz. Aerosol
19433	Factory Pack	Lt Tarnished Silver	16 oz. Aerosol
19443	Factory Pack	Galaxy Silver Met	16 oz. Aerosol
19463	Factory Pack	Dk Blue Met	16 oz. Aerosol
19473	Factory Pack	Pewter Met	16 oz. Aerosol
19483	Factory Pack	Gold Mist Met	16 oz. Aerosol
19493	Factory Pack	Tuxedo Black	16 oz. Aerosol
19503	Factory Pack	Classic Silver Met	16 oz. Aerosol
19513	Factory Pack	Granite Crystal Met	16 oz. Aerosol
19523	Factory Pack	Blue Crush Met	16 oz. Aerosol
19533	Factory Pack	Dark Amber Pearl	16 oz. Aerosol
19543	Factory Pack	Titanium Silver Met	16 oz. Aerosol

**Flash time between coats:** 2 – 4 minutes

**Dry time to clear:** 10 minutes after last coat has flashed

**Category:** EFA

**MIR:** < 1.5

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## HANDLING AND APPLICATION

### IMPORTANT!

Shake well before use. A minimum of one minute AFTER the marble is heard inside the can. For best results, use only when can temperature is approximately 70°F (21°C).



### PREPARATION:

#### PRIMED AND PREVIOUSLY PAINTED SURFACES:

1. Sand with P600 grit paper. Blow off sanding dust.
2. Clean with **SEM Solve** or **XXX Universal Surface Cleaner**. Wipe dry with a clean cloth.
3. Tack the surface using a clean tack rag.

#### PRIMED OR E-COATED REPLACEMENT PARTS:

1. Sand with P320 – P400 grit paper or a gray scuff pad. Blow off sanding dust.
2. Clean with **SEM Solve** or **XXX Universal Surface Cleaner**. Wipe dry with a clean cloth.
3. Tack the surface using a clean tack rag. Prime or seal as desired.

#### UNPRIMED PLASTIC:

1. Clean first with **SEM Soap** and a gray scuff pad.
2. Rinse with water and dry. If contamination still exists, water will bead on the surface.
3. Clean with **Plastic & Leather Prep** or **XXX Universal Surface Cleaner**.
4. Repeat steps 2 and 3 until beading no longer occurs.
5. Prime with **Flexible Primer Surfacer** according to instructions.

To promote adhesion on TPO, EPDM, PP and other similar thermoplastics, use **Plastic Adhesion Promoter** or **XXX Adhesion Promoter** according to instructions.



### APPLICATION:

1. Hold **Factory Pack™** can approximately 6 – 8" from the surface to be coated.
2. Apply 2 – 3 medium coats or until hiding is achieved. Use 50% overlap on larger repairs.  
Allow 2 – 4 minutes between coats.
3. Wait 10 minutes after final coat before applying clear.

**Note:** If clogging develops, remove spray button with a twisting motion and clean with material compliant with VOC regulations in your area. Do not stick pin or other object into can. Gently replace spray button with top of can and spray button pointed away from you.

There is no need to turn can upside down and spray several seconds to clear spray tip.



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## STORAGE:

**Factory Pack™** colors should be stored in a cool dry place with adequate ventilation away from heat, sparks and flames. The shelf life for **Factory Pack** aerosols is 3 years when stored under normal conditions.

## RELATED PRODUCTS

Part:	Product Name:	Size:
38351	Plastic & Leather Prep	Gallon
38353	Plastic & Leather Prep	16 oz. Aerosol
38354	Plastic & Leather Prep	Quart
38371	SEM Solve	Gallon
38373	SEM Solve	20 oz. Aerosol
38374	SEM Solve	Quart
38375	SEM Solve	5 Gallon
39131	Flexible Primer Surfacer	Gallon
39133	Flexible Primer Surfacer	16 oz. Aerosol
39134	Flexible Primer Surfacer	Quart
39362	SEM Soap	16 oz. Tube
77771	XXX Universal Surface Cleaner	Gallon
77774	XXX Universal Surface Cleaner	Quart

### Technical Consultation Service

Our Technical Staff is ready to assist you with any questions. You are invited to take advantage of our extensive experience, laboratory services and trained field service representatives. Call (800) 831-1122 for answers to your questions. Hours of operation are Monday through Thursday 8:00 am until 5:00 pm EST and on Friday 8:00 am until 4:30 pm EST.

#### Disclaimer:

The information supplied in this document is for guidance only and should not be construed as a warranty. All implied warranties are expressly disclaimed. All users of the materials are responsible for assuring that it is suitable for their needs, environment and use. All data subject to change as SEM deems appropriate.

Users should review the Safety Data Sheet (SDS) and product label for the material to determine possible health hazards, appropriate engineering controls and precautions to be observed in using the material. Copies of the SDS and product label are available upon request.