

Safety Data Sheet

Copyright, 2016, 3M Company.

All rights reserved. Copying and/or downloading of this information for the purpose of properly utilizing 3M products is allowed provided that: (1) the information is copied in full with no changes unless prior written agreement is obtained from 3M, and (2) neither the copy nor the original is resold or otherwise distributed with the intention of earning a profit thereon.

Document Group:	22-2427-7	Version Number:	3.02
Issue Date:	10/25/16	Supercedes Date:	09/02/16

Product identifier

3M[™] Factory-Match Doorskin Sealer, 08323 Black

ID Number(s):

LB-K100-0333-0, 41-0003-6657-9, 41-0003-8025-7, 41-3701-2133-1, 41-3701-2164-6, 60-4550-3056-3

Recommended use

Sealant

Supplier's details

MANUFACTURER:	3M
DIVISION:	Automotive Aftermarket
ADDRESS: Telephone:	3M Center, St. Paul, MN 55144-1000, USA 1-888-3M HELPS (1-888-364-3577)

Emergency telephone number 1-800-364-3577 or (651) 737-6501 (24 hours)

This product is a kit or a multipart product which consists of multiple, independently packaged components. A Safety Data Sheet (SDS), Article Information Sheet (AIS), or Article Information Letter (AIL) for each of these components is included. Please do not separate the component documents from this cover page. The document numbers for components of this product are:

22-2036-6, 22-2027-5

DISCLAIMER: The information in this Safety Data Sheet (SDS) is believed to be correct as of the date issued. 3M MAKES NO WARRANTIES, EXPRESSED OR IMPLIED, INCLUDING, BUT NOT LIMITED TO, ANY IMPLIED WARRANTY OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE OR COURSE OF PERFORMANCE OR USAGE OF TRADE. User is responsible for determining whether the 3M product is fit for a particular purpose and suitable for user's method of use or application. Given the variety of factors that can affect the use and application of a 3M product, some of which are uniquely within the user's knowledge and control, it is essential that the user evaluate the 3M product to determine whether it is fit for a particular purpose and suitable for user's method of use or application.

3M provides information in electronic form as a service to its customers. Due to the remote possibility that electronic transfer may have resulted in errors, omissions or alterations in this information, 3M makes no representations as to its completeness or accuracy. In addition, information obtained from a database may not be as current as the information in the SDS available directly from 3M

3MTM Factory-Match Doorskin Sealer, 08323 Black 10/25/16

3M USA SDSs are available at www.3M.com



Safety Data Sheet

Copyright, 2019, 3M Company.

All rights reserved. Copying and/or downloading of this information for the purpose of properly utilizing 3M products is allowed provided that: (1) the information is copied in full with no changes unless prior written agreement is obtained from 3M, and (2) neither the copy nor the original is resold or otherwise distributed with the intention of earning a profit thereon.

Document Group:	22-2036-6	Version Number:	4.05
Issue Date:	10/22/19	Supercedes Date:	01/14/19

SECTION 1: Identification

1.1. Product identifier

3MTM Factory-Match Doorskin Sealer (Black) PN 08323 Part A

Product Identification Numbers LB-K100-0283-0

1.2. Recommended use and restrictions on use

Recommended use Sealant

1.3. Supplier's details	
MANUFACTURER:	3M
DIVISION:	Automotive Aftermarket
ADDRESS:	3M Center, St. Paul, MN 55144-1000, USA
Telephone:	1-888-3M HELPS (1-888-364-3577)

1.4. Emergency telephone number 1-800-364-3577 or (651) 737-6501 (24 hours)

SECTION 2: Hazard identification

The label elements below were prepared in accordance with OSHA Hazard Communication Standard, 29 CFR 1910.1200. This information may be different from the actual product label information for labels regulated by other agencies.

2.1. Hazard classification

Serious Eye Damage/Irritation: Category 2A. Skin Corrosion/Irritation: Category 2. Respiratory Sensitizer: Category 1. Skin Sensitizer: Category 1. Carcinogenicity: Category 2. Specific Target Organ Toxicity (single exposure): Category 3. Specific Target Organ Toxicity (repeated exposure): Category 1.

2.2. Label elements Signal word

10/22/19

Danger

Symbols

Exclamation mark | Health Hazard |

Pictograms



Hazard Statements Causes serious eye irritation. Causes skin irritation. May cause allergy or asthma symptoms or breathing difficulties if inhaled. May cause an allergic skin reaction. May cause respiratory irritation. Suspected of causing cancer.

Causes damage to organs through prolonged or repeated exposure: respiratory system

Precautionary Statements General:

Keep out of reach of children.

Prevention:

Obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Do not breathe dust/fume/gas/mist/vapors/spray. Use only outdoors or in a well-ventilated area. In case of inadequate ventilation wear respiratory protection. Wear protective gloves and eye/face protection. Do not eat, drink or smoke when using this product. Wash thoroughly after handling.

Contaminated work clothing must not be allowed out of the workplace.

Response:

IF INHALED: Remove person to fresh air and keep comfortable for breathing. If experiencing respiratory symptoms: Call a POISON CENTER or doctor/physician. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If eye irritation persists: Get medical advice/attention. IF ON SKIN: Wash with plenty of soap and water. If skin irritation or rash occurs: Get medical advice/attention. Take off contaminated clothing and wash it before reuse.

IF exposed or concerned: Get medical advice/attention.

Storage:

Store in a well-ventilated place. Keep container tightly closed. Store locked up.

Disposal:

Dispose of contents/container in accordance with applicable local/regional/national/international regulations.

Supplemental Information:

Persons previously sensitized to isocyanates may develop a cross-sensitization reaction to other isocyanates.

64% of the mixture consists of ingredients of unknown acute oral toxicity.

SECTION 3: Composition/information on ingredients

Ingredient	C.A.S. No.	% by Wt
1,1'-METHYLENEBIS(ISOCYANATOBENZENE)	26447-40-5	1 - 5 Trade Secret *
BENZENE, 1,1'-METHYLENEBIS[ISOCYANATO-,	39310-05-9	1 - 5 Trade Secret *
HOMOPOLYMER		
P,P'-Methylenebis(phenyl isocyanate)	101-68-8	1 - 5 Trade Secret *
Chromate(1-), [N-[7-hydroxy-8-[(2-hydroxy-5- nitrophenyl)azo]-1-naphthalenyl]acetamidato(2-)][1-[(2-	71701-12-7	< 0.5 Trade Secret *
hydroxy-5-nitrophenyl)azo]-2-naphthalenolato(2-)]-, hydrogen, compd. with N-cyclohexylcyclohexanamine (1:1)		
Chromate(1-), bis[1-[(2-hydroxy-5-nitrophenyl)azo]-2- naphthalenolato(2-)]-, hydrogen, compd. with N- cyclohexylcyclohexanamine (1:1)	74421-71-9	< 0.1 Trade Secret *
Chromate(1-), bis[N-[7-hydroxy-8-[(2-hydroxy-5- nitrophenyl)azo]-1-naphthalenyl]acetamidato(2-)]-, hydrogen, compd. with N-cyclohexylcyclohexanamine (1:1)	71839-90-2	< 0.1 Trade Secret *
Chromium	7440-47-3	< 0.05 Trade Secret *
Polyurethane Prepolymer	67837-35-8	40 - 70 Trade Secret *
Dicyclohexylmethane-4,4'-diisocyanate (HMDI)	5124-30-1	15 - 40 Trade Secret *
Urethane Prepolymer	Trade Secret*	1 - 5 Trade Secret *
Carbon Black	1333-86-4	< 0.5 Trade Secret *

*The specific chemical identity and/or exact percentage (concentration) of this composition has been withheld as a trade secret.

SECTION 4: First aid measures

4.1. Description of first aid measures

Inhalation:

Remove person to fresh air. If you feel unwell, get medical attention.

Skin Contact:

Immediately wash with soap and water. Remove contaminated clothing and wash before reuse. If signs/symptoms develop, get medical attention.

Eye Contact:

Immediately flush with large amounts of water. Remove contact lenses if easy to do. Continue rinsing. Get medical attention.

If Swallowed:

Rinse mouth. If you feel unwell, get medical attention.

4.2. Most important symptoms and effects, both acute and delayed

See Section 11.1. Information on toxicological effects.

4.3. Indication of any immediate medical attention and special treatment required Not applicable

SECTION 5: Fire-fighting measures

5.1. Suitable extinguishing media

In case of fire: Use a fire fighting agent suitable for ordinary combustible material such as water or foam to extinguish.

5.2. Special hazards arising from the substance or mixture None inherent in this product.

Hazardous Decomposition or By-Products

<u>Substance</u>	Condition
Aldehydes	During Combustion
Carbon monoxide	During Combustion
Carbon dioxide	During Combustion
Hydrogen Cyanide	During Combustion
Oxides of Nitrogen	During Combustion
Toxic Vapor, Gas, Particulate	During Combustion

5.3. Special protective actions for fire-fighters

Wear full protective clothing, including helmet, self-contained, positive pressure or pressure demand breathing apparatus, bunker coat and pants, bands around arms, waist and legs, face mask, and protective covering for exposed areas of the head.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

Evacuate area. Ventilate the area with fresh air. For large spill, or spills in confined spaces, provide mechanical ventilation to disperse or exhaust vapors, in accordance with good industrial hygiene practice. Refer to other sections of this SDS for information regarding physical and health hazards, respiratory protection, ventilation, and personal protective equipment.

6.2. Environmental precautions

Avoid release to the environment. For larger spills, cover drains and build dikes to prevent entry into sewer systems or bodies of water.

6.3. Methods and material for containment and cleaning up

Contain spill. Pour isocyanate decontaminant solution (90% water, 8% concentrated ammonia, 2% detergent) on spill and allow to react for 10 minutes. Or pour water on spill and allow to react for more than 30 minutes. Cover with absorbent material. Working from around the edges of the spill inward, cover with bentonite, vermiculite, or commercially available inorganic absorbent material. Mix in sufficient absorbent until it appears dry. Remember, adding an absorbent material does not remove a physical, health, or environmental hazard. Collect as much of the spilled material as possible. Place in a container approved for transportation by appropriate authorities, but do not seal the container for 48 hours to avoid pressure build-up. Clean up residue with an appropriate solvent selected by a qualified and authorized person. Ventilate the area with fresh air. Read and follow safety precautions on the solvent label and SDS. Dispose of collected material as soon as possible in accordance with applicable local/regional/national/international regulations.

SECTION 7: Handling and storage

7.1. Precautions for safe handling

Do not use in a confined area with minimal air exchange. Keep out of reach of children. Do not handle until all safety precautions have been read and understood. Do not breathe dust/fume/gas/mist/vapors/spray. Do not get in eyes, on skin, or on clothing. Do not eat, drink or smoke when using this product. Wash thoroughly after handling. Contaminated

work clothing should not be allowed out of the workplace. Avoid release to the environment. Wash contaminated clothing before reuse. Use personal protective equipment (gloves, respirators, etc.) as required.

7.2. Conditions for safe storage including any incompatibilities

Store in a well-ventilated place. Keep container tightly closed to prevent contamination with water or air. If contamination is suspected, do not reseal container. Store away from heat. Store away from acids. Store away from strong bases.

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

Occupational exposure limits

If a component is disclosed in section 3 but does not appear in the table below, an occupational exposure limit is not available for the component.

Ingredient	C.A.S. No.	Agency Limit type		Additional Comments
P,P'-Methylenebis(phenyl isocyanate)	101-68-8	ACGIH	TWA:0.005 ppm	
P,P'-Methylenebis(phenyl isocyanate)	101-68-8	OSHA	CEIL:0.2 mg/m3(0.02 ppm)	
Carbon Black	1333-86-4	ACGIH	TWA(inhalable fraction):3 mg/m3	A3: Confirmed animal carcin.
Carbon Black	1333-86-4	OSHA	TWA:3.5 mg/m3	
Dicyclohexylmethane-4,4'- diisocyanate (HMDI)	5124-30-1	ACGIH	TWA:0.005 ppm	
CHROMIUM (III) COMPOUNDS	71701-12-7	ACGIH	TWA(as Cr(III), inhalable fraction):0.003 mg/m3;TWA(as Cr):0.5 mg/m3	A4: Not class. as human carcin
CHROMIUM (III) COMPOUNDS	71701-12-7	OSHA	TWA(as Cr):0.5 mg/m3	
CHROMIUM (III) COMPOUNDS	71839-90-2	ACGIH	TWA(as Cr(III), inhalable fraction):0.003 mg/m3;TWA(as Cr):0.5 mg/m3	
CHROMIUM (III) COMPOUNDS	71839-90-2	OSHA	TWA(as Cr):0.5 mg/m3	
Chromium	7440-47-3	ACGIH	TWA(as Cr(0), inhalable fraction):0.5 mg/m3	
Chromium	7440-47-3	OSHA	TWA(as Cr):1 mg/m3	
CHROMIUM (III) COMPOUNDS	74421-71-9	ACGIH	TWA(as Cr(III), inhalable fraction):0.003 mg/m3;TWA(as Cr):0.5 mg/m3	
CHROMIUM (III) COMPOUNDS	74421-71-9	OSHA	TWA(as Cr):0.5 mg/m3	

ACGIH : American Conference of Governmental Industrial Hygienists

AIHA : American Industrial Hygiene Association

CMRG : Chemical Manufacturer's Recommended Guidelines

OSHA : United States Department of Labor - Occupational Safety and Health Administration

TWA: Time-Weighted-Average

STEL: Short Term Exposure Limit

CEIL: Ceiling

8.2. Exposure controls

8.2.1. Engineering controls

Use general dilution ventilation and/or local exhaust ventilation to control airborne exposures to below relevant Exposure Limits and/or control dust/fume/gas/mist/vapors/spray. If ventilation is not adequate, use respiratory protection equipment.

8.2.2. Personal protective equipment (PPE)

Eye/face protection

Select and use eye/face protection to prevent contact based on the results of an exposure assessment. The following eye/face protection(s) are recommended: Indirect Vented Goggles

Skin/hand protection

Select and use gloves and/or protective clothing approved to relevant local standards to prevent skin contact based on the results of an exposure assessment. Selection should be based on use factors such as exposure levels, concentration of the substance or mixture, frequency and duration, physical challenges such as temperature extremes, and other use conditions. Consult with your glove and/or protective clothing manufacturer for selection of appropriate compatible gloves/protective clothing. Note: Nitrile gloves may be worn over polymer laminate gloves to improve dexterity. Gloves made from the following material(s) are recommended: Polymer laminate

If this product is used in a manner that presents a higher potential for exposure (eg. spraying, high splash potential etc.), then use of protective coveralls may be necessary. Select and use body protection to prevent contact based on the results of an exposure assessment. The following protective clothing material(s) are recommended: Apron - polymer laminate

Respiratory protection

An exposure assessment may be needed to decide if a respirator is required. If a respirator is needed, use respirators as part of a full respiratory protection program. Based on the results of the exposure assessment, select from the following respirator type(s) to reduce inhalation exposure:

Half facepiece or full facepiece air-purifying respirator suitable for organic vapors and particulates

For questions about suitability for a specific application, consult with your respirator manufacturer.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Appearance	
Physical state	Liquid
Color	Black
Specific Physical Form:	Viscous
Odor	Low Odor, Odorless
Odor threshold	No Data Available
рН	Not Applicable
Melting point	No Data Available
Boiling Point	>=400 °F
Flash Point	>=290 °F [<i>Test Method</i> :Tagliabue Closed Cup]
Evaporation rate	<=1 [<i>Details</i> :Gels with exposure to humidity.]
Flammability (solid, gas)	Not Applicable
Flammable Limits(LEL)	Not Applicable
Flammable Limits(UEL)	Not Applicable
Vapor Pressure	<=0.000004 mmHg [@ 68 °F]
Vapor Density	>=1 [<i>Ref Std</i> :AIR=1]
Density	1.04 g/ml
Specific Gravity	1.04 [<i>Ref Std</i> :WATER=1]
Solubility in Water	Negligible

Solubility- non-water Partition coefficient: n-octanol/ water Autoignition temperature **Decomposition temperature** Viscosity **Hazardous Air Pollutants Hazardous Air Pollutants Volatile Organic Compounds Volatile Organic Compounds Percent volatile VOC Less H2O & Exempt Solvents**

No Data Available No Data Available Not Applicable No Data Available 1,400 - 2,000 centipoise 4.62 % weight [Test Method:Calculated] 15.392 lb HAPS/lb solids [Test Method:Calculated] 0.2 % weight [*Test Method*:calculated per CARB title 2] 2 g/l [Test Method:calculated SCAQMD rule 443.1] 0.17 % weight 2 g/l [Test Method:calculated SCAQMD rule 443.1]

SECTION 10: Stability and reactivity

10.1. Reactivity

This material may be reactive with certain agents under certain conditions - see the remaining headings in this section.

10.2. Chemical stability

Stable.

10.3. Possibility of hazardous reactions

Hazardous polymerization will not occur.

10.4. Conditions to avoid Heat

10.5. Incompatible materials

Water Strong acids Strong bases Alcohols Reaction with water, alcohols, and amines is not hazardous if container can vent to the atmosphere to prevent pressure buildup.

10.6. Hazardous decomposition products

Substance None known.

Refer to section 5.2 for hazardous decomposition products during combustion.

SECTION 11: Toxicological information

The information below may not be consistent with the material classification in Section 2 if specific ingredient classifications are mandated by a competent authority. In addition, toxicological data on ingredients may not be reflected in the material classification and/or the signs and symptoms of exposure, because an ingredient may be present below the threshold for labeling, an ingredient may not be available for exposure, or the data may not be relevant to the material as a whole.

11.1. Information on Toxicological effects

Signs and Symptoms of Exposure

Condition

Based on test data and/or information on the components, this material may produce the following health effects:

Inhalation:

Respiratory Tract Irritation: Signs/symptoms may include cough, sneezing, nasal discharge, headache, hoarseness, and nose and throat pain.

Allergic Respiratory Reaction: Signs/symptoms may include difficulty breathing, wheezing, cough, and tightness of chest.

May cause additional health effects (see below).

Skin Contact:

Skin Irritation: Signs/symptoms may include localized redness, swelling, itching, dryness, cracking, blistering, and pain. Allergic Skin Reaction (non-photo induced): Signs/symptoms may include redness, swelling, blistering, and itching.

Eye Contact:

Severe Eye Irritation: Signs/symptoms may include significant redness, swelling, pain, tearing, cloudy appearance of the cornea, and impaired vision.

Ingestion:

Gastrointestinal Irritation: Signs/symptoms may include abdominal pain, stomach upset, nausea, vomiting and diarrhea.

Additional Health Effects:

Prolonged or repeated exposure may cause target organ effects:

Respiratory Effects: Signs/symptoms may include cough, shortness of breath, chest tightness, wheezing, increased heart rate, bluish colored skin (cyanosis), sputum production, changes in lung function tests, and/or respiratory failure.

Carcinogenicity:

Contains a chemical or chemicals which can cause cancer.

Ingredient	CAS No.	Class Description	Regulation
Carbon Black	1333-86-4	Grp. 2B: Possible human carc.	International Agency for Research on Cancer

Additional Information:

Persons previously sensitized to isocyanates may develop a cross-sensitization reaction to other isocyanates.

Toxicological Data

If a component is disclosed in section 3 but does not appear in a table below, either no data are available for that endpoint or the data are not sufficient for classification.

Acute Toxicity

Name	Route	Species	Value
Overall product	Ingestion		No data available; calculated ATE >5,000 mg/kg
Dicyclohexylmethane-4,4'-diisocyanate (HMDI)	Dermal	Rabbit	LD50 > 10,000 mg/kg
Dicyclohexylmethane-4,4'-diisocyanate (HMDI)	Inhalation- Dust/Mist	Rat	LC50 0.434 mg/l
	(4 hours)		
Dicyclohexylmethane-4,4'-diisocyanate (HMDI)	Ingestion	Rat	LD50 9,900 mg/kg
1,1'-METHYLENEBIS(ISOCYANATOBENZENE)	Dermal	Rabbit	LD50 > 5,000 mg/kg
1,1'-METHYLENEBIS(ISOCYANATOBENZENE)	Inhalation-	Rat	LC50 0.368 mg/l
	Dust/Mist (4 hours)		
1,1'-METHYLENEBIS(ISOCYANATOBENZENE)	Ingestion	Rat	LD50 31,600 mg/kg
P,P'-Methylenebis(phenyl isocyanate)	Dermal	Rabbit	LD50 > 5,000 mg/kg
P,P'-Methylenebis(phenyl isocyanate)	Inhalation-	Rat	LC50 0.368 mg/l
	Dust/Mist		
	(4 hours)		
P,P'-Methylenebis(phenyl isocyanate)	Ingestion	Rat	LD50 31,600 mg/kg

BENZENE, 1,1'-METHYLENEBIS[ISOCYANATO-, HOMOPOLYMER	Dermal	Rabbit	LD50 > 5,000 mg/kg
BENZENE, 1,1'-METHYLENEBIS[ISOCYANATO-, HOMOPOLYMER	Inhalation- Dust/Mist (4 hours)	Rat	LC50 0.368 mg/l
BENZENE, 1,1'-METHYLENEBIS[ISOCYANATO-, HOMOPOLYMER	Ingestion	Rat	LD50 31,600 mg/kg
Carbon Black	Dermal	Rabbit	LD50 > 3,000 mg/kg
Carbon Black	Ingestion	Rat	LD50 > 8,000 mg/kg

ATE = acute toxicity estimate

Skin Corrosion/Irritation

Name	Species	Value
1,1'-METHYLENEBIS(ISOCYANATOBENZENE)	official classifica tion	Irritant
P,P'-Methylenebis(phenyl isocyanate)	official classifica tion	Irritant
BENZENE, 1,1'-METHYLENEBIS[ISOCYANATO-, HOMOPOLYMER	official classifica tion	Irritant
Carbon Black	Rabbit	No significant irritation

Serious Eye Damage/Irritation

Name	Species	Value
1,1'-METHYLENEBIS(ISOCYANATOBENZENE)	official classifica tion	Severe irritant
P,P'-Methylenebis(phenyl isocyanate)	official classifica tion	Severe irritant
BENZENE, 1,1'-METHYLENEBIS[ISOCYANATO-, HOMOPOLYMER	official classifica tion	Severe irritant
Carbon Black	Rabbit	No significant irritation

Skin Sensitization

Name	Species	Value
1,1'-METHYLENEBIS(ISOCYANATOBENZENE)	official	Sensitizing
	classifica	
	tion	
P,P'-Methylenebis(phenyl isocyanate)	official	Sensitizing
	classifica	
	tion	
BENZENE, 1,1'-METHYLENEBIS[ISOCYANATO-, HOMOPOLYMER	official	Sensitizing
-	classifica	
	tion	

Respiratory Sensitization

Name	Species	Value
1,1'-METHYLENEBIS(ISOCYANATOBENZENE)	Human	Sensitizing
P,P'-Methylenebis(phenyl isocyanate)	Human	Sensitizing
BENZENE, 1,1'-METHYLENEBIS[ISOCYANATO-, HOMOPOLYMER	Human	Sensitizing

Germ Cell Mutagenicity

Name	Route	Value
1,1'-METHYLENEBIS(ISOCYANATOBENZENE)	In Vitro	Some positive data exist, but the data are not sufficient for classification

P,P'-Methylenebis(phenyl isocyanate)	In Vitro	Some positive data exist, but the data are not sufficient for classification
BENZENE, 1,1'-METHYLENEBIS[ISOCYANATO-, HOMOPOLYMER	In Vitro	Some positive data exist, but the data are not sufficient for classification
Carbon Black	In Vitro	Not mutagenic
Carbon Black	In vivo	Some positive data exist, but the data are not sufficient for classification

Carcinogenicity

Name	Route	Species	Value
1,1'-METHYLENEBIS(ISOCYANATOBENZENE)	Inhalation	Rat	Some positive data exist, but the data are not
			sufficient for classification
P,P'-Methylenebis(phenyl isocyanate)	Inhalation	Rat	Some positive data exist, but the data are not
			sufficient for classification
BENZENE, 1,1'-METHYLENEBIS[ISOCYANATO-,	Inhalation	Rat	Some positive data exist, but the data are not
HOMOPOLYMER			sufficient for classification
Carbon Black	Dermal	Mouse	Not carcinogenic
Carbon Black	Ingestion	Mouse	Not carcinogenic
Carbon Black	Inhalation	Rat	Carcinogenic

Reproductive Toxicity

Reproductive and/or Developmental Effects

Name	Route	Value	Species	Test Result	Exposure Duration
1,1'- METHYLENEBIS(ISOCYANATOBENZE NE)	Inhalation	Not classified for development	Rat	NOAEL 0.004 mg/l	during organogenesi s
P,P'-Methylenebis(phenyl isocyanate)	Inhalation	Not classified for development	Rat	NOAEL 0.004 mg/l	during organogenesi s
BENZENE, 1,1'- METHYLENEBIS[ISOCYANATO-, HOMOPOLYMER	Inhalation	Not classified for development	Rat	NOAEL 0.004 mg/l	during organogenesi s

Target Organ(s)

Specific Target Organ Toxicity - single exposure

Name	Route	Target Organ(s)	Value	Species	Test Result	Exposure
						Duration
1,1'-	Inhalation	respiratory irritation	May cause respiratory irritation	official	NOAEL Not	
METHYLENEBIS(ISOCY				classifica	available	
ANATOBENZENE)				tion		
P,P'-Methylenebis(phenyl	Inhalation	respiratory irritation	May cause respiratory irritation	official	NOAEL Not	
isocyanate)				classifica	available	
				tion		
BENZENE, 1,1'-	Inhalation	respiratory irritation	May cause respiratory irritation	official	NOAEL Not	
METHYLENEBIS[ISOCY				classifica	available	
ANATO-,				tion		
HOMOPOLYMER						

Specific Target Organ Toxicity - repeated exposure

Name	Route	Target Organ(s)	Value	Species	Test Result	Exposure Duration
1,1'- METHYLENEBIS(ISOCY ANATOBENZENE)	Inhalation	respiratory system	Causes damage to organs through prolonged or repeated exposure	Rat	LOAEL 0.004 mg/l	13 weeks
P,P'-Methylenebis(phenyl isocyanate)	Inhalation	respiratory system	Causes damage to organs through prolonged or repeated exposure	Rat	LOAEL 0.004 mg/l	13 weeks
BENZENE, 1,1'- METHYLENEBIS[ISOCY ANATO-, HOMOPOLYMER	Inhalation	respiratory system	Causes damage to organs through prolonged or repeated exposure	Rat	LOAEL 0.004 mg/l	13 weeks
Carbon Black	Inhalation	pneumoconiosis	Not classified	Human	NOAEL Not	occupational

					available	exposure
--	--	--	--	--	-----------	----------

Aspiration Hazard

For the component/components, either no data are currently available or the data are not sufficient for classification.

Please contact the address or phone number listed on the first page of the SDS for additional toxicological information on this material and/or its components.

SECTION 12: Ecological information

Ecotoxicological information

Please contact the address or phone number listed on the first page of the SDS for additional ecotoxicological information on this material and/or its components.

Chemical fate information

Please contact the address or phone number listed on the first page of the SDS for additional chemical fate information on this material and/or its components.

SECTION 13: Disposal considerations

13.1. Disposal methods

Dispose of contents/ container in accordance with the local/regional/national/international regulations.

Dispose of completely cured (or polymerized) material in a permitted industrial waste facility. As a disposal alternative, incinerate uncured product in a permitted waste incineration facility. Proper destruction may require the use of additional fuel during incineration processes. Empty drums/barrels/containers used for transporting and handling hazardous chemicals (chemical substances/mixtures/preparations classified as Hazardous as per applicable regulations) shall be considered, stored, treated & disposed of as hazardous wastes unless otherwise defined by applicable waste regulations. Consult with the respective regulating authorities to determine the available treatment and disposal facilities.

SECTION 14: Transport Information

Not regulated per U.S. DOT, IATA or IMO.

These transportation classifications are provided as a customer service. As the shipper YOU remain responsible for complying with all applicable laws and regulations, including proper transportation classification and packaging. 3M transportation classifications are based on product formulation, packaging, 3M policies and 3M understanding of applicable current regulations. 3M does not guarantee the accuracy of this classification information. This information applies only to transportation classification and not the packaging, labeling, or marking requirements. The original 3M package is certified for U.S. ground shipment only. If you are shipping by air or ocean, the package may not meet applicable regulatory requirements.

SECTION 15: Regulatory information

15.1. US Federal Regulations

Contact 3M for more information.

EPCRA 311/312 Hazard Classifications:

Physical Hazards

Not applicable

Health Hazards
Carcinogenicity
Respiratory or Skin Sensitization
Serious eye damage or eye irritation
Skin Corrosion or Irritation
Specific target organ toxicity (single or repeated exposure)

Section 313 Toxic Chemicals subject to the reporting requirements of that section and 40 CFR part 372 (EPCRA):

<u>C.A.S. No</u>	<u>% by Wt</u>	
101-68-8	Trade Secret 1 -	5
101-68-8	1 - 5	
101-68-8	1 - 5	
5124-30-1	Trade Secret 15 -	40
5124-30-1	15 - 40	
	101-68-8 101-68-8 101-68-8 5124-30-1	101-68-8 Trade Secret 1 - 101-68-8 1 - 5 101-68-8 1 - 5 5124-30-1 Trade Secret 15 -

15.2. State Regulations

Contact 3M for more information.

15.3. Chemical Inventories

The components of this product are in compliance with the chemical notification requirements of TSCA. All required components of this product are listed on the active portion of the TSCA Inventory.

Contact 3M for more information.

15.4. International Regulations

Contact 3M for more information.

This SDS has been prepared to meet the U.S. OSHA Hazard Communication Standard, 29 CFR 1910.1200.

SECTION 16: Other information

NFPA Hazard Classification

Health: 2 Flammability: 1 Instability: 1 Special Hazards: None

National Fire Protection Association (NFPA) hazard ratings are designed for use by emergency response personnel to address the hazards that are presented by short-term, acute exposure to a material under conditions of fire, spill, or similar emergencies. Hazard ratings are primarily based on the inherent physical and toxic properties of the material but also include the toxic properties of combustion or decomposition products that are known to be generated in significant quantities.

HMIS Hazard ClassificationHealth: *3Flammability: 1Physical Hazard: 1Personal Protection: X - See PPE section.

Hazardous Material Identification System (HMIS® IV) hazard ratings are designed to inform employees of chemical hazards in the workplace. These ratings are based on the inherent properties of the material under expected conditions of normal use and are not intended for use in emergency situations. HMIS® IV ratings are to be used with a fully implemented HMIS® IV program. HMIS® is a registered mark of the American Coatings Association (ACA).

Document Group:	22-2036-6	Version Number:	4.05
Issue Date:	10/22/19	Supercedes Date:	01/14/19

DISCLAIMER: The information in this Safety Data Sheet (SDS) is believed to be correct as of the date issued.3MMAKES NO WARRANTIES, EXPRESSED OR IMPLIED, INCLUDING, BUT NOT LIMITED TO, ANY IMPLIED WARRANTY OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE OR COURSE OF PERFORMANCE OR USAGE OF TRADE.User is responsible for determining whether the3Mproduct is fit for a particular purpose and suitable for user's method of use or application.Given the variety of factors that can affect the use and application of a3Mproduct, some of which are uniquely within the user's knowledge and control, it is essential that the user evaluate the3Mproduct to determine whether it is fit for a particular purpose and suitable for user's method of use or application.

3Mprovides information in electronic form as a service to its customers. Due to the remote possibility that electronic transfer may have resulted in errors, omissions or alterations in this information, 3Mmakes no representations as to its completeness or accuracy. In addition, information obtained from a database may not be as current as the information in the SDS available directly from 3M

3M USA SDSs are available at www.3M.com





Safety Data Sheet

Copyright, 2019, 3M Company.

All rights reserved. Copying and/or downloading of this information for the purpose of properly utilizing 3M products is allowed provided that: (1) the information is copied in full with no changes unless prior written agreement is obtained from 3M, and (2) neither the copy nor the original is resold or otherwise distributed with the intention of earning a profit thereon.

Document Group:	22-2027-5	Version Number:	3.04
Issue Date:	10/09/19	Supercedes Date:	12/27/17

SECTION 1: Identification

1.1. Product identifier

3MTM Factory-Match Doorskin Sealer (Black) PN 08323 Part B

1.2. Recommended use and restrictions on use

Recommended use Sealant

1.3. Supplier's detailsMANUFACTURER:3MDIVISION:Automotive AftermarketADDRESS:3M Center, St. Paul, MN 55144-1000, USATelephone:1-888-3M HELPS (1-888-364-3577)

1.4. Emergency telephone number 1-800-364-3577 or (651) 737-6501 (24 hours)

SECTION 2: Hazard identification

The label elements below were prepared in accordance with OSHA Hazard Communication Standard, 29 CFR 1910.1200. This information may be different from the actual product label information for labels regulated by other agencies.

2.1. Hazard classification

Acute Toxicity (inhalation): Category 4. Serious Eye Damage/Irritation: Category 2A. Skin Corrosion/Irritation: Category 2. Skin Sensitizer: Category 1. Specific Target Organ Toxicity (repeated exposure): Category 1.

2.2. Label elements Signal word Danger

Symbols

Exclamation mark | Health Hazard |

10/09/19

Pictograms



Hazard Statements Causes serious eye irritation. Causes skin irritation. May cause an allergic skin reaction. Harmful if inhaled.

Causes damage to organs through prolonged or repeated exposure: liver |

May cause damage to organs through prolonged or repeated exposure: endocrine system $\ \mid$

Precautionary Statements

General:

Keep out of reach of children.

Prevention:

Do not breathe dust/fume/gas/mist/vapors/spray. Use only outdoors or in a well-ventilated area. Wear protective gloves and eye/face protection. Do not eat, drink or smoke when using this product. Wash thoroughly after handling. Contaminated work clothing must not be allowed out of the workplace.

Response:

IF INHALED: Remove person to fresh air and keep comfortable for breathing. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If eye irritation persists: Get medical advice/attention. IF ON SKIN: Wash with plenty of soap and water. If skin irritation or rash occurs: Get medical advice/attention.

Take off contaminated clothing and wash it before reuse.

Call a POISON CENTER or doctor/physician if you feel unwell.

Disposal:

Dispose of contents/container in accordance with applicable local/regional/national/international regulations.

Supplemental Information:

Persons previously sensitized to amines may develop a cross-sensitization reaction to certain other amines.

83% of the mixture consists of ingredients of unknown acute inhalation toxicity.

SECTION 3: Composition/information on ingredients

Ingredient	C.A.S. No.	% by Wt
Polyether Polyol	9082-00-2	60 - 100 Trade Secret *
Diethyltoluenediamine	68479-98-1	10 - 30 Trade Secret *
Propoxylated Trimethylolpropane	25723-16-4	3 - 13 Trade Secret *

M-xylene-alpha,alpha'-diamine 147'	77-55-0 <	< 3 Trade Secret *
------------------------------------	-----------	--------------------

*The specific chemical identity and/or exact percentage (concentration) of this composition has been withheld as a trade secret.

SECTION 4: First aid measures

4.1. Description of first aid measures

Inhalation:

Remove person to fresh air. If you feel unwell, get medical attention.

Skin Contact:

Immediately wash with soap and water. Remove contaminated clothing and wash before reuse. If signs/symptoms develop, get medical attention.

Eye Contact:

Immediately flush with large amounts of water. Remove contact lenses if easy to do. Continue rinsing. Get medical attention.

If Swallowed:

Rinse mouth. If you feel unwell, get medical attention.

4.2. Most important symptoms and effects, both acute and delayed

See Section 11.1. Information on toxicological effects.

4.3. Indication of any immediate medical attention and special treatment required

Not applicable

SECTION 5: Fire-fighting measures

5.1. Suitable extinguishing media

In case of fire: Use a fire fighting agent suitable for ordinary combustible material such as water or foam to extinguish.

5.2. Special hazards arising from the substance or mixture

None inherent in this product.

Hazardous Decomposition or By-Products

<u>Substance</u> Carbon monoxide Carbon dioxide Oxides of Nitrogen <u>Condition</u> During Combustion During Combustion During Combustion

5.3. Special protective actions for fire-fighters

Wear full protective clothing, including helmet, self-contained, positive pressure or pressure demand breathing apparatus, bunker coat and pants, bands around arms, waist and legs, face mask, and protective covering for exposed areas of the head.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

Evacuate area. Ventilate the area with fresh air. For large spill, or spills in confined spaces, provide mechanical ventilation to disperse or exhaust vapors, in accordance with good industrial hygiene practice. Refer to other sections of this SDS for information regarding physical and health hazards, respiratory protection, ventilation, and personal protective equipment.

6.2. Environmental precautions

Avoid release to the environment. For larger spills, cover drains and build dikes to prevent entry into sewer systems or bodies of water.

6.3. Methods and material for containment and cleaning up

Contain spill. Working from around the edges of the spill inward, cover with bentonite, vermiculite, or commercially available inorganic absorbent material. Mix in sufficient absorbent until it appears dry. Remember, adding an absorbent material does not remove a physical, health, or environmental hazard. Collect as much of the spilled material as possible. Place in a closed container approved for transportation by appropriate authorities. Clean up residue with an appropriate solvent selected by a qualified and authorized person. Ventilate the area with fresh air. Read and follow safety precautions on the solvent label and SDS. Seal the container. Dispose of collected material as soon as possible in accordance with applicable local/regional/national/international regulations.

SECTION 7: Handling and storage

7.1. Precautions for safe handling

Keep out of reach of children. Do not breathe dust/fume/gas/mist/vapors/spray. Do not get in eyes, on skin, or on clothing. Do not eat, drink or smoke when using this product. Wash thoroughly after handling. Contaminated work clothing should not be allowed out of the workplace. Avoid release to the environment. Wash contaminated clothing before reuse. Avoid contact with oxidizing agents (eg. chlorine, chromic acid etc.)

7.2. Conditions for safe storage including any incompatibilities

Store away from acids. Store away from oxidizing agents.

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

Occupational exposure limits

If a component is disclosed in section 3 but does not appear in the table below, an occupational exposure limit is not available for the component.

Ingredient	C.A.S. No.	Agency	Limit type	Additional Comments
M-xylene-alpha,alpha'-diamine	1477-55-0	ACGIH	CEIL:0.018 ppm	SKIN

ACGIH : American Conference of Governmental Industrial Hygienists

AIHA : American Industrial Hygiene Association

CMRG : Chemical Manufacturer's Recommended Guidelines

OSHA : United States Department of Labor - Occupational Safety and Health Administration

TWA: Time-Weighted-Average

STEL: Short Term Exposure Limit

CEIL: Ceiling

8.2. Exposure controls

8.2.1. Engineering controls

Use general dilution ventilation and/or local exhaust ventilation to control airborne exposures to below relevant Exposure Limits and/or control dust/fume/gas/mist/vapors/spray. If ventilation is not adequate, use respiratory protection equipment.

8.2.2. Personal protective equipment (PPE)

Eye/face protection

Select and use eye/face protection to prevent contact based on the results of an exposure assessment. The following eye/face protection(s) are recommended: Indirect Vented Goggles

3M [™] Factory-Match Doorskin Sealer	(Black) PN 08323 Part B	10/09/19
---	-------------------------	----------

Skin/hand protection

Select and use gloves and/or protective clothing approved to relevant local standards to prevent skin contact based on the results of an exposure assessment. Selection should be based on use factors such as exposure levels, concentration of the substance or mixture, frequency and duration, physical challenges such as temperature extremes, and other use conditions. Consult with your glove and/or protective clothing manufacturer for selection of appropriate compatible gloves/protective clothing.

Gloves made from the following material(s) are recommended: Butyl Rubber

Fluoroelastomer

Neoprene

If this product is used in a manner that presents a higher potential for exposure (eg. spraying, high splash potential etc.), then use of protective coveralls may be necessary. Select and use body protection to prevent contact based on the results of an exposure assessment. The following protective clothing material(s) are recommended: Apron – Butyl rubber Apron - Neoprene

Respiratory protection

An exposure assessment may be needed to decide if a respirator is required. If a respirator is needed, use respirators as part of a full respiratory protection program. Based on the results of the exposure assessment, select from the following respirator type(s) to reduce inhalation exposure:

Half facepiece or full facepiece air-purifying respirator suitable for organic vapors and particulates

For questions about suitability for a specific application, consult with your respirator manufacturer.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Appearance	
Physical state	Liquid
Color	Amber
Specific Physical Form:	Viscous
Odor	Slight Ammoniacal
Odor threshold	No Data Available
рН	Not Applicable
Melting point	No Data Available
Boiling Point	>=410 °F
Flash Point	>=290 °F [<i>Test Method</i> :Tagliabue Closed Cup]
Evaporation rate	<=1 [<i>Ref Std</i> :WATER=1]
Flammability (solid, gas)	Not Applicable
Flammable Limits(LEL)	Not Applicable
Flammable Limits(UEL)	Not Applicable
Vapor Pressure	Not Applicable
Vapor Density	>=1 [<i>Ref Std</i> :AIR=1]
Density	1.02 g/ml
Specific Gravity	1.02 [<i>Ref Std</i> :WATER=1]
Solubility in Water	Negligible
Solubility- non-water	No Data Available
Partition coefficient: n-octanol/ water	No Data Available
Autoignition temperature	Not Applicable
Decomposition temperature	No Data Available
Viscosity	1,200 - 1,600 centipoise
Hazardous Air Pollutants	0 % weight [<i>Test Method</i> :Calculated]
Volatile Organic Compounds	0 % weight [<i>Test Method</i> :calculated per CARB title 2]
Volatile Organic Compounds	0 g/l [Test Method:calculated SCAQMD rule 443.1]

Percent volatile VOC Less H2O & Exempt Solvents <=1 % weight [*Test Method*:Estimated] 0 g/l [*Test Method*:calculated SCAQMD rule 443.1]

SECTION 10: Stability and reactivity

10.1. Reactivity

This material may be reactive with certain agents under certain conditions - see the remaining headings in this section.

10.2. Chemical stability Stable.

10.3. Possibility of hazardous reactions

Hazardous polymerization will not occur.

10.4. Conditions to avoid None known.

10.5. Incompatible materials Strong acids Strong oxidizing agents

10.6. Hazardous decomposition products

Substance None known. **Condition**

Refer to section 5.2 for hazardous decomposition products during combustion.

SECTION 11: Toxicological information

The information below may not be consistent with the material classification in Section 2 if specific ingredient classifications are mandated by a competent authority. In addition, toxicological data on ingredients may not be reflected in the material classification and/or the signs and symptoms of exposure, because an ingredient may be present below the threshold for labeling, an ingredient may not be available for exposure, or the data may not be relevant to the material as a whole.

11.1. Information on Toxicological effects

Signs and Symptoms of Exposure

Based on test data and/or information on the components, this material may produce the following health effects:

Inhalation:

Harmful if inhaled. Respiratory Tract Irritation: Signs/symptoms may include cough, sneezing, nasal discharge, headache, hoarseness, and nose and throat pain.

Skin Contact:

Skin Irritation: Signs/symptoms may include localized redness, swelling, itching, dryness, cracking, blistering, and pain. Allergic Skin Reaction (non-photo induced): Signs/symptoms may include redness, swelling, blistering, and itching.

Eye Contact:

Severe Eye Irritation: Signs/symptoms may include significant redness, swelling, pain, tearing, cloudy appearance of the cornea, and impaired vision.

10/09/19

Ingestion:

May be harmful if swallowed.

Gastrointestinal Irritation: Signs/symptoms may include abdominal pain, stomach upset, nausea, vomiting and diarrhea.

May cause additional health effects (see below).

Additional Health Effects:

Prolonged or repeated exposure may cause target organ effects:

Liver Effects: Signs/symptoms may include loss of appetite, weight loss, fatigue, weakness, abdominal tenderness and jaundice.

Endocrine Effects: Signs/symptoms may include disruption of gonadal, thyroid, adrenal, or pancreatic function; changes in hormone production; alterations in circulating hormone levels; and/or changes in tissue response to hormones.

Additional Information:

Persons previously sensitized to amines may develop a cross-sensitization reaction to certain other amines.

Increased numbers of tumors in the liver, thyroid, and possibly the mammary glands were observed in rats given DETDA (CAS No. 68479-98-1) in their diet for two years.

Toxicological Data

If a component is disclosed in section 3 but does not appear in a table below, either no data are available for that endpoint or the data are not sufficient for classification.

Acute Toxicity

Name	Route	Species	Value
Overall product	Dermal		No data available; calculated ATE >5,000 mg/kg
Overall product	Inhalation- Dust/Mist(4 hr)		No data available; calculated ATE1 - 5 mg/l
Overall product	Ingestion		No data available; calculated ATE2,000 - 5,000 mg/kg
Polyether Polyol	Dermal	Rabbit	LD50 > 5,000 mg/kg
Polyether Polyol	Ingestion	Rat	LD50 > 10,000 mg/kg
Diethyltoluenediamine	Dermal	Rat	LD50 > 2,000 mg/kg
Diethyltoluenediamine	Inhalation- Dust/Mist (4 hours)	Rat	LC50 > 0.61 mg/l
Diethyltoluenediamine	Ingestion	Rat	LD50 472 mg/kg
Propoxylated Trimethylolpropane	Dermal	Rat	LD50 > 2,000 mg/kg
Propoxylated Trimethylolpropane	Ingestion	Rat	LD50 > 2,500 mg/kg
M-xylene-alpha,alpha'-diamine	Dermal	Rabbit	LD50 > 2,000 mg/kg
M-xylene-alpha,alpha'-diamine	Inhalation- Dust/Mist (4 hours)	Rat	LC50 1.2 mg/l
M-xylene-alpha,alpha'-diamine	Ingestion	Rat	LD50 980 mg/kg

ATE = acute toxicity estimate

Skin Corrosion/Irritation

Name	Species	Value
Diethyltoluenediamine	Rabbit	No significant irritation
Propoxylated Trimethylolpropane	Rabbit	No significant irritation
M-xylene-alpha,alpha'-diamine	Rat	Corrosive

Serious Eye Damage/Irritation

Name	Species	Value

Diethyltoluenediamine	Rabbit	Severe irritant
Propoxylated Trimethylolpropane	Rabbit	Mild irritant
M-xylene-alpha,alpha'-diamine	Rabbit	Corrosive

Skin Sensitization

Name	Species	Value	
Diethyltoluenediamine	Human	Not classified	
M-xylene-alpha,alpha'-diamine	Guinea	Sensitizing	
	pig		

Respiratory Sensitization

For the component/components, either no data are currently available or the data are not sufficient for classification.

Germ Cell Mutagenicity

Name	Route	Value
Diethyltoluenediamine	In Vitro	Some positive data exist, but the data are not
		sufficient for classification
Diethyltoluenediamine	In vivo	Some positive data exist, but the data are not
		sufficient for classification
M-xylene-alpha,alpha'-diamine	In Vitro	Not mutagenic
M-xylene-alpha,alpha'-diamine	In vivo	Not mutagenic

Carcinogenicity

Name	Route	Species	Value
Diethyltoluenediamine	Ingestion	Rat	Some positive data exist, but the data are not
			sufficient for classification

Reproductive Toxicity

Reproductive and/or Developmental Effects

Name	Route	Value	Species	Test Result	Exposure
					Duration
M-xylene-alpha,alpha'-diamine	Ingestion	Not classified for female reproduction	Rat	NOAEL 450	1 generation
	-			mg/kg/day	-
M-xylene-alpha,alpha'-diamine	Ingestion	Not classified for male reproduction	Rat	NOAEL 450	1 generation
	-			mg/kg	-
M-xylene-alpha,alpha'-diamine	Ingestion	Not classified for development	Rat	NOAEL 450	1 generation
	-	*		mg/kg/day	-

Target Organ(s)

Specific Target Organ Toxicity - single exposure

Name	Route	Target Organ(s)	Value	Species	Test Result	Exposure
						Duration
M-xylene-alpha,alpha'-	Inhalation	respiratory irritation	Some positive data exist, but the	Not	NOAEL Not	
diamine			data are not sufficient for	available	avaliable	
			classification			

Specific Target Organ Toxicity - repeated exposure

Name	Route	Target Organ(s)	Value	Species	Test Result	Exposure Duration
Diethyltoluenediamine	Ingestion	liver	Causes damage to organs through prolonged or repeated exposure	Rat	LOAEL 0.4 mg/kg/day	24 months
Diethyltoluenediamine	Ingestion	endocrine system	May cause damage to organs though prolonged or repeated exposure	Rat	NOAEL 1.4 mg/kg/day	24 months
Diethyltoluenediamine	Ingestion	kidney and/or bladder	Not classified	Rat	NOAEL 2.8 mg/kg/day	24 months
Diethyltoluenediamine	Ingestion	eyes	Not classified	Rat	NOAEL 1.4 mg/kg/day	24 months
Diethyltoluenediamine	Ingestion	heart skin bone,	Not classified	Rat	NOAEL 3.5	24 months

		teeth, nails, and/or hair hematopoietic system immune system muscles nervous system respiratory system			mg/kg/day	
M-xylene-alpha,alpha'- diamine	Ingestion	endocrine system blood bone marrow	Not classified	Rat	NOAEL 600 mg/kg/day	28 days

Aspiration Hazard

For the component/components, either no data are currently available or the data are not sufficient for classification.

Please contact the address or phone number listed on the first page of the SDS for additional toxicological information on this material and/or its components.

SECTION 12: Ecological information

Ecotoxicological information

Please contact the address or phone number listed on the first page of the SDS for additional ecotoxicological information on this material and/or its components.

Chemical fate information

Please contact the address or phone number listed on the first page of the SDS for additional chemical fate information on this material and/or its components.

SECTION 13: Disposal considerations

13.1. Disposal methods

Dispose of contents/ container in accordance with the local/regional/national/international regulations.

Dispose of completely cured (or polymerized) material in a permitted industrial waste facility. As a disposal alternative, incinerate uncured product in a permitted waste incineration facility. Proper destruction may require the use of additional fuel during incineration processes. Empty drums/barrels/containers used for transporting and handling hazardous chemicals (chemical substances/mixtures/preparations classified as Hazardous as per applicable regulations) shall be considered, stored, treated & disposed of as hazardous wastes unless otherwise defined by applicable waste regulations. Consult with the respective regulating authorities to determine the available treatment and disposal facilities.

SECTION 14: Transport Information

Not regulated per U.S. DOT, IATA or IMO.

These transportation classifications are provided as a customer service. As the shipper YOU remain responsible for complying with all applicable laws and regulations, including proper transportation classification and packaging. 3M transportation classifications are based on product formulation, packaging, 3M policies and 3M understanding of applicable current regulations. 3M does not guarantee the accuracy of this classification information. This information applies only to transportation classification and not the packaging, labeling, or marking requirements. The original 3M package is certified for U.S. ground shipment only. If you are shipping by air or ocean, the package may not meet applicable regulatory requirements.

SECTION 15: Regulatory information

15.1. US Federal Regulations

Contact 3M for more information.

EPCRA 311/312 Hazard Classifications: Physical Hazards

Not applicable

Health Hazards	
Acute toxicity	
Respiratory or Skin Sensitization	
Serious eye damage or eye irritation	
Skin Corrosion or Irritation	
Specific target organ toxicity (single or repeated exposure)	

This material contains a chemical which requires export notification under TSCA Section 12[b]:

Ingredient (Category if applicable)	<u>C.A.S. No</u>	Regulation	<u>Status</u>
Diethyltoluenediamine (Benzenediamine, ar,ar-	68479-98-1	Toxic Substances Control Act (TSCA) 4	Applicable
diethyl-ar-methyl-)		Test Rule Chemicals	
Diethyltoluenediamine	68479-98-1	Toxic Substances Control Act (TSCA) 4 Test Rule Chemicals	Applicable

15.2. State Regulations

Contact 3M for more information.

15.3. Chemical Inventories

The components of this product are in compliance with the chemical notification requirements of TSCA. All required components of this product are listed on the active portion of the TSCA Inventory.

Contact 3M for more information.

15.4. International Regulations

Contact 3M for more information.

This SDS has been prepared to meet the U.S. OSHA Hazard Communication Standard, 29 CFR 1910.1200.

SECTION 16: Other information

NFPA Hazard Classification

Health: 3 Flammability: 1 Instability: 1 Special Hazards: None

National Fire Protection Association (NFPA) hazard ratings are designed for use by emergency response personnel to address the hazards that are presented by short-term, acute exposure to a material under conditions of fire, spill, or similar emergencies. Hazard ratings are primarily based on the inherent physical and toxic properties of the material but also include the toxic properties of combustion or decomposition products that are known to be generated in significant quantities.

HMIS Hazard ClassificationHealth: *3Flammability: 1Physical Hazard: 1Personal Protection: X - See PPE section.

Hazardous Material Identification System (HMIS® IV) hazard ratings are designed to inform employees of chemical hazards in the workplace. These ratings are based on the inherent properties of the material under expected conditions of normal use and are not intended for use in emergency situations. HMIS® IV ratings are to be used with a fully implemented HMIS® IV

program. HMIS® is a registered mark of the American Coatings Association (ACA).

Document Group:	22-2027-5	Version Number:	3.04
Issue Date:	10/09/19	Supercedes Date:	12/27/17

DISCLAIMER: The information in this Safety Data Sheet (SDS) is believed to be correct as of the date issued.3MMAKES NO WARRANTIES, EXPRESSED OR IMPLIED, INCLUDING, BUT NOT LIMITED TO, ANY IMPLIED WARRANTY OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE OR COURSE OF PERFORMANCE OR USAGE OF TRADE.User is responsible for determining whether the3Mproduct is fit for a particular purpose and suitable for user's method of use or application.Given the variety of factors that can affect the use and application of a3Mproduct, some of which are uniquely within the user's knowledge and control, it is essential that the user evaluate the3Mproduct to determine whether it is fit for a particular purpose and suitable for user's method of use or application.

3Mprovides information in electronic form as a service to its customers. Due to the remote possibility that electronic transfer may have resulted in errors, omissions or alterations in this information,3Mmakes no representations as to its completeness or accuracy. In addition, information obtained from a database may not be as current as the information in the SDS available directly from3M

3M USA SDSs are available at www.3M.com