PRODUCT:	**Rage® Gold Premium Lightweight Filler**		

PART NUMBER:			
	100112	**Gallon**	**4 units/case**
	100113	**3-Gallon**	**1 each**
	100114	**5- Gallon Air Pail**	**1 each**

DESCRIPTION: **RAGE® GOLD** has unsurpassed sanding qualities attributed to Hattonite™, a unique ingredient, which reduces heat and friction created by aggressive sanding. RAGE® GOLD also contains ZNX-7™ for adhesion to galvanized steel and aluminum. Can be used for cosmetic fiberglass and composite repairs. Stain resistant for use with basecoat/clearcoat paints. Part of the METALWORKS® System. Blue cream hardener included.

APPROVED SUBSTRATES:
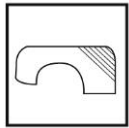
- Steel
- Aluminum
- Fiberglass
- Galvanized Steel
- SMC

NOTE: For structural repairs prone to high degrees of stress and flexibility, use a fiber reinforced filler such as Everglass®, Kitty Hair® or Fiber Tech®.

PREPARATION:

- Clean and degrease the entire panel to be repaired with soap and water, followed by a mild cleaning solvent. Thoroughly dry the surface before repairing.

- Keep the repair area small. Use 80 grit to remove the paint and featheredge.

MIXING:
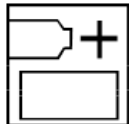
- Stir the filler before using. Knead the cream hardener.

- Measure hardener 2% by weight (add a ribbon of cream hardener from edge to edge across the center of a 4" diameter puddle).

- Puddles larger than 4" (10 cm) in diameter will require additional hardener. Mix thoroughly until uniform color is achieved.

- Approximate setting time is 3-5 minutes @ 72°F (22°C)

APPLICATION:

- Apply in layers with even firm pressure.

- Do not apply all at once.

FINISH:

- Sand body filler with 80 grit sandpaper.

- Finish sand body filler with 180 grit. Sand bare metal and featheredge with 180 grit to remove 80 grit scratches.

For best results, apply a premium Evercoat polyester putty to provide a smoother finish and reduce the amount of primer surfacer needed for a quality finish.

TECHNICAL SPECIFICATIONS:

▪ Appearance	Smooth golden paste
▪ VOC	Refer to Section 9 of the Safety Data Sheet
▪ Relative Density	Refer to Section 9 of the Safety Data Sheet
▪ Sand Time	20 min.
▪ Max Recommended Thickness (sanded)	1/4 inch (6mm)

NOTE: **Properties are typical values and should not be considered as sales specifications. Physical testing performed @ ~72°F (22°C) / 75% RH unless otherwise noted.**

SAFETY & HANDLING: Read all directions and warnings prior to using Evercoat® products.
Safety Data Sheets can be found online at evercoat.com.

NOTES: Never return mixed filler to can

Keep can closed and store in a cool dry place

USE WITH CREAM HARDENER ONLY!