



PRODUCT: LITE-WEIGHT® LIGHT WEIGHT BODY FILLER

**PART** 

NUMBER: 100157 Quart 12 units/case 100156 Gallon 4 units/case

100159 3-Gallon Pail 1 each 100164 5-Gallon Air Pail 1 each 100167 5-Gallon Pail 1 each

**DESCRIPTION:** 

#1 selling, high quality, clog free, lightweight body filler is a great value with its smooth spreading and easy sanding features. Non-clog formula adds greater value in sandpaper savings. Packaged with blue cream hardener.

# APPROVED SUBSTRATES:



- Cold Rolled Steel
- Aluminum
- SMC

- Galvanized Steel
- Fiberglass

**NOTE:** For structural repairs prone to high degrees of stress and flexibility, use a fiber reinforced filler such as Everglass<sup>®</sup>, Kitty Hair<sup>®</sup> or Fiber Tech<sup>®</sup>.

#### PREPARATION:



- Clean and degrease the entire panel to be repaired with soap and water, followed by a mild cleaning solvent. Surface must be thoroughly dry before repairing or applying material.
- Keep the repair area small. Use 40-80 grit to remove the paint and featheredge.

### MIXING:



- Stir the filler before using. Knead the cream hardener.
- Measure hardener 2% by weight (add a ribbon of cream hardener from edge to edge across the center of a 4" diameter puddle).
- Puddles larger than 4" (10 cm) in diameter will require additional hardener.
  Mix thoroughly until uniform color is achieved.





#### **APPLICATION:**



- Apply in layers with even firm pressure.
- Do not apply all at once.

#### FINISH:



- Rough shape with 40 80 grit (as needed)
- Sand filler with 80 grit or finer.
- Final sand repair and paint edge 180 grit.

For best results, apply a premium Evercoat polyester putty to provide a smoother finish and reduce the amount of primer surfacer needed for a quality finish.

## TECHNICAL SPECIFICATIONS:

| Appearance                          | Gray colored paste                          |
|-------------------------------------|---|
| VOC                                 | Refer to Section 9 of the Safety Data Sheet |
| Relative Density                    | Refer to Section 9 of the Safety Data Sheet |
| Setting Time                        | 3-5 minutes                                 |
| Sand Time                           | 15-20 minutes                               |
| Max. Recommended Thickness (sanded) | 1/4 inch (6mm)                              |

NOTE:

Properties are typical values and should not be considered as sales specifications. Physical testing performed @ ~72°F (22°C) / 75% RH unless otherwise noted.

SAFETY &

**HANDLING:** Read all directions and warnings prior to using Evercoat® products.

Safety Data Sheets can be found online at evercoat.com.

**NOTES:** Never return mixed filler to can

Keep can closed and store in a cool dry place

**USE WITH EVERCOAT CREAM HARDENER ONLY!**