

Technical Data Sheet

Body-Tec® Attachment Tape Adhesion Promoter is specifically formulated for use with Transtar Attachment Tape 4580/4585/4588/4595/4598. It is a liquid primer used for enhancing adhesion of most low surface energy plastics (TPO, PPO, PP, PC, etc.) as well as injection molded body side moldings and claddings used for automotive exterior trims.

MIXING



By Volume: Ready to use

FLASH TIMES/DRY TIMES



Dry time: 5 minutes

SURFACE PREPARATION



Cleaning: The bonding surfaces should be clean and dry. Clean part and contaminated surfaces with an untreated, lint-free cloth and Transtar's SCAT 6311, Speedi SCAT 6321 or Aqua SCAT 2 1391/1394. Follow this by wiping surfaces with another untreated lint-free cloth. Follow product safety precautions.

APPLICATION

Apply a thin, uniform coating of the adhesion promoter to the part before applying Automotive Attachment Tape to the part. Although dry times may vary due to temperature and humidity, a dry time of five minutes is generally required. *When using Transtar's Attachment Tape Adhesion Promoter on painted surfaces, check for compatibility on hidden areas. For best results apply Transtar Automotive Attachment Tape to part immediately after adhesion promoter dries, or no more than 24 hours after primer application. Make sure the primer surface is free from contaminants before applying Transtar's Automotive Attachment Tape. Note: Transtar Attachment Tape Adhesion Promoter will not harm cured paint*. Do not use over reversible substrates such as lacquers, uncatalyzed enamel or general 1K primers.

Clean Up: Transtar Attachment Tape Adhesion Promoter can be cleaned up with Acry Solvent 9783/9784, Urethane Grade Reducers 6700 Series or lacquer thinner. Be sure to apply adhesion promoter and any solvents only to areas that will be fully covered by the part to prevent cosmetic damages.

PRODUCT SPECIFICATIONS/REGULATORY

Color: Clear	RTU Solids: 7%	Shelf Life: 3 years	Size: 4 fl oz (118 ml)
Category: Adhesion Promoter		Weight % of Water	0
VOC Actual	4.49#/gal (538 g/l)	Weight % of Exempt Compounds	0
VOC Regulatory	0.72#/gal (86 l)	Volume % of Exempt Compounds	0
Weight % of Volatiles	93.75%	Density of Material #/gal	7.32

LIMITATIONS & PRECAUTIONS

- For use only by professional, trained painters. Not for sale to or use by the general public.
- Before use, read and follow all TDS, label and SDS precautions.