


# Technical Data Sheet

Super Stick Trim Adhesive is a non-staining, fast drying, high strength material. For best results, use at room temperature. This product is 50 state compliant and meets all regulations for sale in the USA. Meets CARB/OTC V.O.C. limit with less than 55% V.O.C by weight.


## SUITABLE SUBSTRATES

Substrate	Substrate	Substrate	Substrate
Bare Steel	Raw Plastic - Rigid (SMC, BMC) +	Primer - Self-Etching	✓
Bare Galvanized	Raw Plastic - Flexible (ABD, PPO) +	Primer - 1K	
Bare Aluminum	Raw Plastic - Soft (PUR) +	Primer - 2K	✓
OEM E-Coat**	Plastic Part - Primed ++	OEM Finish & Old Paint Work - Reversible	✓
Fiberglass/SMC Unbroken Gel Coat	Body Filler	OEM Finish & Old Paint Work - Non-Reversible	✓


## MIXING

	By Volume: Ready to use
	Pot Life: N/A

## FLASH TIMES/DRY TIMES

	Flash Time: 1-3 minutes @ 70°F (21°C)
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## SURFACE PREPARATION

	Wash and solvent clean to remove all road dirt, grease and silicone. Use SCAT 6311, Speedi SCAT 6321 or Aqua SCAT 2 1391/1394.
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## APPLICATION

- Shake well.
  - Wash and solvent clean to remove all road dirt, grease and silicone. Use SCAT 6311, Speedi SCAT 6321 or Aqua SCAT 2 1391/1394.
  - Select desired spray pattern by turning activator button. Hold can 6 - 10 inches from surface, apply a uniform overlap coat to both bonding surfaces.
  - Allow to flash for 1 - 3 minutes until tacky, then press firmly together.
- CAUTION: Since solvent may mar or attack some plastic or painted surfaces, masking is required where overspray may occur. This product is not recommended for installation of complete or partial vinyl tops. It may be used for small repair jobs on vinyl tops.

## PRODUCT SPECIFICATIONS/REGULATORY

Color: Opaque	Category: Web Spray
Size: 24 oz aero, 6/case	V.O.C. Content: <40%
Shelf Life: 3 years	

## LIMITATIONS & PRECAUTIONS

- For use only by professional, trained painters. Not for sale to or use by the general public.
- Before use, read and follow all TDS, label and SDS precautions.
- See next page for more detailed production application.

# Technical Data Sheet


Urethane Seam Sealer is a one component polyurethane seam sealer that quickly cures to a permanent flexible sealant. Designed for sealing interior and exterior body joints. Can be painted in one hour dependent on temperature and humidity. Duplicates OEM appearance.

## SUITABLE SUBSTRATES


Substrate	Substrate	Substrate	Substrate
Bare Steel	✓	Raw Plastic - Rigid (SMC, BMC) +	Primer - Self-Etching
Bare Galvanized	✓	Raw Plastic - Flexible (ABD, PPO) +	Primer - 1K
Bare Aluminum	✓	Raw Plastic - Soft (PUR) +	Primer - 2K
OEM E-Coat**		Plastic Part - Primed ++	OEM Finish & Old Paint Work - Reversible
Fiberglass/SMC Gel Coat		Body Filler	OEM Finish & Old Paint Work - Non-Reversible

\*\* Aftermarket E-coat must be solvent tested with Transtar Urethane Grade Reducers 6700 or 6700-F Series in an inconspicuous spot before application of new coating.  
 + Due to the diverse nature of plastics, always test plastic substrate for acceptable adhesion. Adhesion promoter maybe required for proper adhesion.  
 ++ Test pre-primed panels with acetone or paint thinner. If coating fails, strip panel to bare plastic & follow SOP 251 for Raw Plastic.


## MIXING

	By Volume: Ready to use
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## DRY TIMES

	Paint time: 1 hour
	Full cure time: 24 hours

## SURFACE PREPARATION

	Clean surface with Acry Solvent 9783/9784.
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## CARTRIDGE PREPARATION & APPLICATION

**Gun Loading Application for Foil Pack:** Remove the screw-on retaining collar from Flexible Package Gun. Press the release trigger and pull plunger fully back. Place foil package in barrel of gun. Using a razor blade, puncture or cut around the end of sausage pack to remove metal clip. Replace nozzle over the open end of foil pack and onto the end of gun. Replace retaining collar and cut nozzle to desired bead size.  
**Application:** Apply material as needed. After use, store product in gun. For next use, pull cured plug out of nozzle, replace nozzle and resume use. After complete use, remove nozzle and dispose of empty foil package.

## PRODUCT SPECIFICATIONS/REGULATORY

Color/Size: White, 10.3 fl oz (305 ml)	Shelf Life: 1 year		
Category: Sealant			
VOC Actual	0.46#/gal (55 g/l)	Weight % of Exempt Compounds	0
VOC Regulatory	0.46#/gal (55 g/l)	Volume % of Exempt Compounds	0
Weight % of Volatiles	4.6	Density of Material #/gal	10.01
Weight % of Water	0		

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