

# Technical Data Sheet

Amber Rustproofing matches OEM appearance while providing superior rust protection. Abrasion resistant coating will flow into hard to reach seams. Designed for replacement panels or new car rustproofing and restores the repair of existing corrosion protection to original specifications found on the interior of fender and panel replacements. Note: Amber Rustproofing is not recommended for use on exposed areas such as luggage compartments or engine bays, as the material remains tacky after application.

## SUITABLE SUBSTRATES

Substrate	Substrate	Substrate
Steel	✓	Galvanized Steel
		✓
		Aluminum
		✓

## MIXING



Mix Ratio: Ready to Spray  
 Pot Life: N/A

## SURFACE PREPARATION



Clean with SCAT 6311, Speedi SCAT 6321 or Aqua SCAT 2 1391/1394.

## APPLICATION



Shake well. Clean surface using SCAT 6311, Speedi SCAT 6321 or Aqua SCAT 2 1391/1394. Holding can 10 - 12 inches from the surface, apply 2 - 3 light even coats. Short, even strokes produce best results. Remove overspray with Acry Solvent 9783/9784. Note: For use with 4471, Corrosion Protection Kit - Amber Rustproofing 4423 can also be applied using the tubing, included in the 4471 kit, for inside guide rails and other hard to reach applications. Note: Allow several hours for flammable vapors to escape when product is sprayed in enclosed areas. Flush with compressed air to help remove vapors.

## PRODUCT SPECIFICATIONS/REGULATORY

Color: Amber	Shelf Life: 3 years
Size: 24 oz Aero (4423)	
Category: Undercoat	VOC Content: <75% by weight

## PERFORMANCE PROPERTIES

Test	Condition	Result
Metal Adhesion	1 hour @ 75°F (24°C) after application	Very Good
Water Resistance	3 weeks @ 75°F (24°C)	Excellent (no adhesion loss)

## LIMITATIONS & PRECAUTIONS

- This product provides adhesion & corrosion protection when used over noted (checked) substrates - when properly cleaned, sanded & applied.
- Visit [www.tat-co.com](http://www.tat-co.com) to assure use of the most current instructions and TDS on this product.
- See website ([www.tat-co.com](http://www.tat-co.com)) for this document in other languages. (Vea el web site para este documento en español. Voir le site web pour ce document en français.)
- For use only by professional, trained painters. Not for sale to or use by the general public.
- Before use, read and follow all TDS, label and SDS precautions.
- All Standard Operating Procedures (SOP) can be found on the Transtar website at [www.tat-co.com](http://www.tat-co.com).

Visit [www.tat-co.com](http://www.tat-co.com) to assure you are using most updated TDS, to view in other languages and for links to Standard Operating Procedures (SOPs).

TRANSTAR AUTOBODY TECHNOLOGIES • 2040 HEISERMAN DRIVE, BRIGHTON, MI 48114 • (800) 824-2843

FAX (800) 477-7923 • EMAIL: [info@tat-co.com](mailto:info@tat-co.com)