

Technical Data Sheet

Transtar's Jammin' Clear is an excellent acrylic clear designed for use when performing small spot and panel repairs. This ready-to-use product is exceptional for use on replacement parts, door jambs, hood and trunk jambs and cut-ins. The convenient aerosol can provides speed and efficiency. Jammin' Clear is fast drying, exhibits good clarity and provides excellent gloss.

SUITABLE SUBSTRATES

Substrate		Substrate		Substrate	
Waterborne Basecoat	✓	Solvent-borne Basecoat	✓	2K Clearcoat	✓

MIXING



By Volume: Ready to use

Pot Life N/A

FLASH TIMES/DRY TIMES



Drying schedule @ 75°F (24°C), 50% relative humidity:

To touch: 10-15 minutes To handle: 30 minutes

Deliver: 60 minutes To Buff: 6-8 hours

Forced dry: 15 minutes flash, 20 minutes @ 140°F (60°C), cool 30 minutes. Can be sanded/buffed after an hour cool down.

SURFACE PREPARATION



Wash the area to be painted with soap and water. Use Transtar's SCAT 6311, Speedi SCAT 6321 or Aqua SCAT 2 1391/1394 to remove wax, grease and other surface contaminants. When applying over basecoat, allow the basecoat to flash for one hour and apply per manufacturer's instructions. When applying over existing clearcoat, wet sand the clear with 600 grit or finer paper. Then wipe clean and dry with SCAT, Speedi SCAT or Aqua SCAT before applying Jammin' Clear.

APPLICATION



Shake well before use. Apply to clean, dry and properly prepared surfaces. Hold can 10 – 12 inches from surface to be painted and apply three even coats. Allow 5 minutes of flash time between coats. Apply additional coats until desired gloss and build are attained.

Note: For a high gloss finish, apply 4 – 6 medium wet coats.

PRODUCT SPECIFICATIONS

Color: Clear Liquid	Shelf Life: 3 years
Size: 20 oz Aero	

REGULATORY

Category: CCP	6213
MIR	<0.85

LIMITATIONS & PRECAUTIONS

- Visit www.tat-co.com to assure use of the most current instructions and TDS on this product.
- See website (www.tat-co.com) for this document in other languages. (Vea el web site para este documento en español. Voir le site web pour ce document en français.)
- For use only by professional, trained painters. Not for sale to or use by the general public.
- Before use, read and follow all TDS, label and SDS precautions.
- If mixed with other components, mixture may be hazards of all combined components.
- All Standard Operating Procedures (SOP) can be found on the Transtar website at www.tat-co.com.

Visit www.tat-co.com to assure you are using most updated TDS, to view in other languages and for links to Standard Operating Procedures (SOPs).

TRANSTAR AUTOBODY TECHNOLOGIES • 2040 HEISERMAN DRIVE, BRIGHTON, MI 48114 • (800) 824-2843

FAX (800) 477-7923 • EMAIL: info@tat-co.com