

Technical Data Sheet

Tex Coat is a flexible protective coating. Texture can be varied to match OEM textures as found on rocker panels, valances, etc.

SUITABLE SUBSTRATES

Substrate		Substrate		Substrate	
Bare Steel	✓	Raw Plastic - Rigid (SMC, BMC) +	✓	Primer - Self-Etching	✓
Bare Galvanized	✓	Raw Plastic - Flexible (ABD, PPO) +	✓	Primer - 1K	✓
Bare Aluminum	✓	Raw Plastic - Soft (PUR) +	✓	Primer - 2K	✓
OEM E-Coat**	✓	Plastic Part - Primed ++	✓	OEM Finish & Old Paint Work - Reversible	
Fiberglass/SMC Unbroken Gel Coat		Body Filler	✓	OEM Finish & Old Paint Work - Non-Reversible	✓

MIXING



By Volume: Ready to use

Pot Life: N/A

FLASH TIMES/DRY TIMES



Flash Time: 10-15 minutes @ 70°F (21°C)

SURFACE PREPARATION



Clean with SCAT 6311, Speedi SCAT 6321 or Aqua SCAT 2 1391/1394. Remove existing finish and clean again with SCAT. Prepare bare metal with appropriate Transtar metal primer. Sand with 220 grit. Remove sanding dust with SCAT.

APPLICATION



1. Shake Tex Coat can vigorously.
2. Apply in 1-3 light even coats. Film build should be about 3.0 mils per coat. Total film build should not exceed 8-10 mils.
3. Flash 10-15 minutes between coats. **IMPORTANT: KEEP CAN IN MOTION WHEN APPLYING TO AVOID EXCESSIVE FILM BUILD.**
4. Allow final Tex Coat application to flash 30-60 minutes at 75°F (25°C) before topcoating.
5. Follow manufacturer's instructions before topcoating.

Optional: Apply sealer over Tex Coat for optimum performance. A flex additive such as Universal Urethane Flex Additive 9194 is recommended for topcoats (specifically lacquers).

PRODUCT SPECIFICATIONS

Color/Size: 16 oz Arero: Black (4313), White (4303)	Shelf Life: 3 years
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REGULATORY

Category: ABT	4303	4313
MIR	<1.70	<1.70

LIMITATIONS & PRECAUTIONS

- Visit www.tat-co.com to assure use of the most current instructions and TDS on this product.
- See website (www.tat-co.com) for this document in other languages. (Vea el web site para este documento en español. Voir le site web pour ce document en français.)
- For use only by professional, trained painters. Not for sale to or use by the general public.
- Before use, read and follow all TDS, label and SDS precautions.
- If mixed with other components, mixture may be hazards of all combined components.
- All Standard Operating Procedures (SOP) can be found on the Transtar website at www.tat-co.com.

Visit www.tat-co.com to assure you are using most updated TDS, to view in other languages and for links to Standard Operating Procedures (SOPs).

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