

Technical Data Sheet

Tex Coat Clear is a rapid drying, flexible protective coating. It is for use over fully cured clearcoats for added chip resistance.

SUITABLE SUBSTRATES

Substrate		Substrate		Substrate	
Solvent-borne Basecoat	✓	Waterborne Basecoat	✓	Acrylic Lacquer	
1K Enamel		2K Enamel	✓	Cured Clearcoat	✓
OEM Finish & Old Paint Work - Reversible		OEM Finish & Old Paint Work - Non-Reversible	✓		

MIXING



By Volume: Ready to use

Pot Life N/A

FLASH TIMES/DRY TIMES



Flash Time: 5 minutes @ 70°F (21°C)

See recommended cure times with using over Transtar clearcoats on the next page.

SURFACE PREPARATION



Clean with SCAT 6311, Speedi SCAT 6321 or Aqua SCAT 2 1391/1394. Remove existing finish and clean again with SCAT. Prepare bare metal with appropriate Transtar metal primer. Sand with 220 grit. Remove sanding dust with SCAT.

APPLICATION



1. Sand fully cured clearcoat with 600-1000 grit sand paper.
2. Holding can 10 – 12 inches from application area, spray 3 even coats moving quickly to prevent buildup.
3. Allow 5 minutes flash time between coats.
4. Apply additional coats until desired build and texture is obtained. To achieve various textures adjust distance of spraying. 8-10 inches will provide a low texture (smoother); 10-14 inches will produce higher texture (coarser).
5. Allow 1 - 2 hours (30 - 45 minutes @ 140°F (60°C)) dry time before clearcoating over 4323.

Helpful Tips: Use a piece of scrap sheet metal to practice spray techniques to match the pattern of the vehicle to be refinished. Varying the distance of the spray from the substrate being sprayed can change the pattern and amount of texture. The texture pattern and size can be increased by partially depressing the valve. This will provide more texture by using less pressure.

PRODUCT SPECIFICATIONS

Color/Size: 16 oz Aero: Clear (4323)

Shelf Life: 3 years

LIMITATIONS & PRECAUTIONS

- Visit www.tat-co.com to assure use of the most current instructions and TDS on this product.
 - See website (www.tat-co.com) for this document in other languages. (Vea el web site para este documento en español. Voir le site web pour ce document en français.)
 - For use only by professional, trained painters. Not for sale to or use by the general public.
 - Before use, read and follow all TDS, label and SDS precautions.
 - If mixed with other components, mixture may be hazards of all combined components.
 - All Standard Operating Procedures (SOP) can be found on the Transtar website at www.tat-co.com.
- Visit www.tat-co.com to assure you are using most updated TDS, to view in other languages and for links to Standard Operating Procedures (SOPs).

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REGULATORY

Category: ABT	4323
MIR	<1.70

RECOMMENDED CURE TIMES WHEN USING OVER TRANSTAR CLEARCOATS

After application of clearcoat, allow clear to cure for the time indicated below, before applying Tex Coat Clear.

Air Dry 6-8 Hours		Air Dry 16-24 Hours	
@77°F (25°C) & 50% RH			
4900-01	7211	7021	9461
4921-01	7211-F		
4990-01	7761-MTR		
6531	8031		
6571	8041		
6801	8121		
6841	8151		
6861	9451		
7211	9511		
7211-F			

Force Dry: @ 140°F (60°C) - 30 minutes

Allow to cool down to room temperature (approximately 1 hour) before applying Tex Coat Clear.

Tex Coat Clear may be applied directly over Transtar clearcoats if applied immediately after the time schedules outlined. If additional time has elapsed, we recommend that clearcoat be wet sanded with 600 grit or finer sand paper.