

Technical Data Sheet

Clearcoat Activators are specifically designed for high productivity shops using Transtar Clearcoats. Activators are suitable for use in clearcoat applications over single stage topcoats and for base/clear applications (except lacquers).

Clearcoat Activator Lightning #6854/6856 is designed for use in cool/cold temperatures (Below 70°F (21°C)) and significantly accelerates flash and cure times.

Clearcoat Activator Medium #6874/6876/6877 is designed for use in temperatures between 65° - 80°F (19° - 27°C) or for spot & panel applications.

Clearcoat Activator Slow #6894/6896 is designed for use in temperatures between 75° - 90°F (24° - 32°C) or for large jobs which require longer open times.

Clearcoat Activator Hi-Temp #6894HT/6896HT/6897HT is designed for use on larger jobs in temperatures above 90°F (32°F).

PRODUCT SPECIFICATIONS

Size: 6854, 6874, 6894, 6894HT - Quart 6856, 6876, 6896 6896HT - 2.5 Liter 6877, 6897HT - ½ pint	Shelf Life: 1 year
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REGULATORY

Category: Clearcoat	6854/6856	6874/6876/6877	6894/6896	6894HT/6896HT/6897HT
VOC Actual	4.61#/gal (552 g/l)	4.17#/gal (500 g/l)		
VOC Regulatory	4.61#/gal (552 g/l)	4.17#/gal (500 g/l)		
Weight % of Volatiles	55.46	50.26		
Weight % of Water	0	0		
Weight % of Exempt Compounds	0	0		
Volume % of Exempt Compounds	0	0		
Density of Material #/gal	8.30	8.31		

LIMITATIONS & PRECAUTIONS

- For use only by professional, trained painters. Not for sale to or use by the general public.
- Before use, read and follow all TDS, label and SDS precautions.
- See next page for more detailed production application.

Visit www.tat-co.com to assure you are using most updated TDS, to view in other languages and for links to Standard Operating Procedures (SOPs).

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