#### Section 1 - Product and Company Identification

Product Name: CP Basecoat Binder Manufacturer/Supplier: TRANSTAR AUTOBODY TECHNOLOGIES 2040 Heiserman Dr. Brighton, MI, 48114, USA Product Code: 7232-1D

24 Hour Emergency Phone(s): USA 800-424-9300 (CHEMTREC) International 001-703-527-3887 (CHEMTREC Int'l)

Business Phone: 810-360-1600 SDS Prepared By: Transtar Autobody Technologies

Product Use: For Professional and Industrial Use Only Not recommended for: Not for sale to the general public

## Section 2 - Hazards Identification

Classification of the substance or mixture

# GHS Ratings:

۶H	S Ratings:		
	Flammable liquid	2	Flash point < 23°C and initial boiling point > 35°C (95°F)
	Skin corrosive	2	Reversible adverse effects in dermal tissue, Draize score: >= 2.3 < 4.0 or persistent inflammation
	Eye corrosive	1	Serious eye damage: Irreversible damage 21 days after exposure, Draize score: Corneal opacity >= 3, Iritis > 1.5
	Carcinogen	2	Limited evidence of human or animal carcinogenicity
	Organ toxin single exposure	2	Presumed to be harmful to human health- Animal studies with significant toxic effects relevant to humans at generally moderate exposure (guidance) - Human evidence in exceptional cases
	Organ toxin repeated exposure	2	Presumed to be harmful to human health- Animal studies with significant toxic effects relevant to humans at generally moderate exposure (guidance)- Human evidence in exceptional cases
	Aquatic toxicity	A2	Acute toxicity > 1.00 but <= 10.0 mg/l

### **GHS Hazards**

H225	Highly flammable liquid and vapor
H315	Causes skin irritation
H318	Causes serious eye damage
H351	Suspected of causing cancer
H371	May cause damage to organs
H373	May cause damage to organs
	through prolonged or repeated
	exposure
H401	Toxic to aquatic life

### **GHS Precautions**

P101	If medical advice is needed, have product container or label at hand
P102	Keep out of reach of children
P103	Read label before use
P201	Obtain special instructions before use
P202	Do not handle until all safety
	precautions have been read and
	understood
P210	Keep away from heat, hot surfaces,
	sparks, open flames and other ignition
	sources - No smoking
P233	Keep container tightly closed
P240	Ground and bond container and
	receiving equipment
00	Ground and bond container and

P241	Use explosion-proof electrical, ventilating, lighting and motorized
D242	equipment
P242	Use only non-sparking tools
P243	Take precautionary measures against static discharge
P260	Do not breathe dust, mist, vapors or spray
P264	Wash contacted skin thoroughly after handling
P270	Do not eat, drink or smoke when using this product
P273	Avoid release to the environment
P280	Wear protective gloves, protective
	clothing, eye protection, face protection
	and respiratory protection.
P321	Specific treatment (see first aid instructions on SDS)
P303+P361+P353	IF ON SKIN (or hair): Immediately take
	off all contaminated clothing. Wash skin with soap and water.
P305+P351+P338	IF IN EYES: Rinse continuously with
	water for several minutes. Remove
	contact lenses if present and easy to
	do - continue rinsing
P308+P313	IF exposed or concerned: Get medical
	advice
P332+P313	If skin irritation occurs: Get medical
D070 - D070	advice
P370+P378	In case of fire: Use dry chemical, CO2,
P405	foam or water fog to extinguish
P405 P403+P235	Store locked up
F4UJTF2JJ	Store in a well ventilated place. Keep
P501	cool
1.001	Dispose of contents and container in accordance with local, regional, national
	and international regulations.

Danger



Hazards not otherwise classified (HNOC) or not covered by GHS: None known

Section 3 - Composition						
Chemical Name / CAS No.	OSHA Exposure Limits	ACGIH Exposure Limits	Other Exposure Limits			

n-Butyl Acetate 123-86-4 50 to 60%	150 ppm TWA; 710 mg/m3 TWA	200 ppm STEL 150 ppm TWA	NIOSH: 150 ppm TWA; 710 mg/m3 TWA 200 ppm STEL; 950 mg/m3 STEL
Xylene 1330-20-7 10 to 20%	100 ppm TWA; 435 mg/m3 TWA	150 ppm STEL 100 ppm TWA	
Cellulose, acetate butanoate 9004-36-8 10 to 20%			
Butyl Alcohol 71-36-3 5 to 10%	100 ppm TWA; 300 mg/m3 TWA	20 ppm TWA	NIOSH: 50 ppm Ceiling; 150 mg/m3 Ceiling
Ethylbenzene 100-41-4 5 to 10%	100 ppm TWA; 435 mg/m3 TWA	20 ppm TWA	NIOSH: 100 ppm TWA; 435 mg/m3 TWA 125 ppm STEL; 545 mg/m3 STEL
Ethylvinylacetate-Ethylene Acrylicacid Copolymer 1 to 5%			

### Section 4 - First Aid Measures

**INHALATION:** If Inhaled: Remove person to fresh air and keep comfortable for breathing. If breathing difficulty persists, seek medical attention.

**EYE CONTACT:** Rinse continuously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing for a minimum of 15 minutes while holding eye lids open. If eye irritation persist: seek medical attention.

**SKIN CONTACT:** Take off all contaminated clothing immediately. Wash exposed area thoroughly with soap and water. Seek medical attention if irritation presists. Do NOT use solvents or thinners to wash off.

**INGESTION:** If swallowed, seek medical attention immediately and have product container or label at hand. DO NOT INDUCE VOMITING unless directed to do so by a physician or poison control center. Never give anything by mouth to an unconscious person.

#### Most important symptoms and effects, both acute and delayed:

Dizziness, breathing difficulty, headaches, & loss of coordination.

#### Indication of any immediate medical attention and special treatment needed.

Seek professional medical attention for all over-exposures and/or persistent problems.

## Section 5 - Fire Fighting Measures

LEL: 1.0 %

UEL: 11.3 %

Extinguishing Media: Dry Chemical, Foam, CO2 or water fog.

Unsuitable Extinguishing Media: High volume water jets

**Unusual Fire and Explosion Hazards:** Vapors can travel to a source of ignition and flash back. Closed containers may explode when exposed to extreme heat or burst when contaminated with water (CO2 gas evolved). Hazards apply to empty containers. Combustion generates toxic fumes.

Hazardous Combustion Products: oxides of carbon, oxides of nitrogen, formaldehyde, toxic fume

**Special Firefighting Procedures:** Highly toxic fumes may be generated by thermal decomposition. Water runoff from firefighting can cause environmental damage. Dike and collect water used to fight fire.

**Fire Equipment:** Full fire fighter equipment including SCBA should be worn to avoid skin contact and inhalation of concentrated vapors. Minimize skin exposure.

### Section 6 - Accidental Release Measures

#### Personal precautions, protective equipment and emergency procedures:

Use personal protective equipment. Avoid breathing vapors and mist. Ensure adequate ventilation. Eliminate all sources of ignition. Evacuate pesonnel to safe areas. Beware of vapors accumulation to form explosive concentrations. Vapors can accumulate in low areas.

For personal protection see section 8.

#### **Environmental precautions:**

Prevent further leakage or spillage if safe to do so. Do not let product enter drains.

#### Methods and materials for containment and cleaning up:

Dike spill area and collect spillage with non-combustible absorbent materials, e.g. sand, earth, vermiculite, diatomaceous earth. Sweep up and dispose of in appropriate containers in accordance to Federal, State and/or Local regulations. Clean preferably with a detergent; avoid use of solvents.

## Section 7 - Handling and Storage

**Safe Handling Measures:** Avoid contact with skin and eyes. Avoid inhalation of vapor or mist. Ground and bond container and receiving equipment. Use non-sparking tools and explosion proof equipment when handling this material. Keep away from sources of ignition - No Smoking. Use in cool, well-ventilated areas. Keep containers closed when not in use. Take measures to prevent the build up of electrostatic charge. Follow all SDS and label precautions even after container is emptied because they may retain product residues. For precautions see section 2.

**Storage Requirements:** Keep container tightly closed. Keep away from heat, sparks, open flames and hot surfaces-No Smoking. Store in a cool, dry and well-ventilated place. Do not reuse container when empty.

Section 8 - Exposure Control and PPE								
Chemical Name / CAS No. OSHA Exposure Limits ACGIH Exposure Limits Other Exposure Limits								
n-Butyl Acetate 123-86-4	150 ppm TWA; 710 mg/m3 TWA	200 ppm STEL 150 ppm TWA	NIOSH: 150 ppm TWA; 710 mg/m3 TWA 200 ppm STEL; 950 mg/m3 STEL					
Xylene 1330-20-7	100 ppm TWA; 435 mg/m3 TWA	150 ppm STEL 100 ppm TWA						
Cellulose, acetate butanoate 9004-36-8								
Butyl Alcohol 71-36-3	100 ppm TWA; 300 mg/m3 TWA	20 ppm TWA	NIOSH: 50 ppm Ceiling; 150 mg/m3 Ceiling					
Ethylbenzene 100-41-4	100 ppm TWA; 435 mg/m3 TWA	20 ppm TWA	NIOSH: 100 ppm TWA; 435 mg/m3 TWA 125 ppm STEL; 545 mg/m3 STEL					
Ethylvinylacetate-Ethylene Acrylicacid Copolymer								

Engineering Controls: Ground and bond container and reciving equipment. Use explosion proof electrical, ventilation,

lighting and motorized equipment. Use non-sparking tools. Ensure adequate ventilation.

**Ventilation:** General mechanical ventilation or local exhaust should be utilized to keep vapor concentrations below exposure limits (PEL & TLV). Ventilation equipment must be explosion proof.

**Safe Work Practices:** Eye washes and safety showers in the workplace are recommended. Avoid contact with skin and eyes. Avoid breathing vapors. Wash hands thoroughly after using and before eating, drinking or smoking. Employee education and training in the safe use and handling of this product is required under the OSHA Hazard Communication Standard 29CFR1200. Smoking in area where this material is used should be strictly prohibited. Always use protective clothing and equipment. Remove all contaminated clothing and wash thoroughly when finished working. Keep food and drink away from material and from area where material is being used. Spraying of material can cause and oxygen dificient environment. Use proper ventilation to remove vapors, mist and fumes combined with NIOSH approved respirator.

**Respiratory Protection:** When working with this material use a MSHA/NIOSH approved cartridge respirator or suitable respiratory protection to keep airborne mists and vapor concentrations below the PEL & TLV limits. When using in poorly ventilated and confined spaces, use a fresh-air supplying respirator or a self-contained breathing apparatus.

Eye/Face Protection: Use safety glasses with chemical splash goggles or faceshield.

Skin Protection: Use chemical resistant gloves.

**Body Protection:** Impervious clothing, flame retardant antistatic protective clothing. The type of protective equipment must be selected according to the concentration and amount of the dangerous substance at the specific workplace. **Contaminated Gear:** Take off contaminated clothing immediately and wash before reuse.

## Section 9 - Physical and Chemical Properties

This mixture typically exhibits the following properties under normal circumstances:

Appearance Colorless, Hazy Odor Organic Solvent pH: No data available Freezing point: No data available Flash point: 70 F,21 C Flammability: No data available Vapor Pressure: 8.0 mmHg Density (Lb / Gal) 7.53 Partition coefficient (n- No data available octanol/water): Decomposition temperature: No data available Regulatory Coating VOC g/L 772 Actual Coating VOC g/L 772 Weight Percent Volatile 85.54 % Weight VOC 85.54 % Wt Exempt VOC 0.00

Physical State Liquid Odor threshold: No data available Melting point: No data available Boiling range: 118°C Evaporation rate: No data available Explosive Limits: 1% - 11% Vapor Density: 3.9 Solubility: No data available Autoignition temperature: 343°C Viscosity: No data available

Regulatory Coating VOC 6.44 Ib/gal Actual Coating VOC Ib/Gal 6.44 Specific Gravity (SG) 0.902 % Weight Water 0.0 % Vol Exempt VOC 0.00

## Section 10 - Stability and Reactivity

Reactivity: No data available

Stability: Stable under recommended storage conditions.

**Possibility of hazardous reactions:** Vapors may form explosive mixture with air. Hazardous polymerization will not occur.

Conditions to avoid: Heat, flame and sparks. Extreme temperature and direct sunlight.

#### Incompatible with:

Strong oxidizers Strong oxidizing agents Acids

#### Hazardous products produced under decomposition:

Carbon Monoxide, Carbon Dioxide.

### Section 11 - Toxicological Information

#### Mixture Toxicity

Oral Toxicity: 4,196mg/kg Inhalation Toxicity: 25mg/L

### **Component Toxicity**

123-86-4	n-Butyl Acetate
	Inhalation: 29 mg/L (Rat)
1330-20-7	Xylene
	Oral: 3,500 mg/kg (Rat) Dermal: 4,350 mg/kg (Rabbit) Inhalation: 29 mg/L (Rat)
71-36-3	Butyl Alcohol
	Oral: 700 mg/kg (Rat) Dermal: 3,402 mg/kg (Rabbit)
100-41-4	Ethylbenzene
	Oral: 3,500 mg/kg (Rat) Inhalation: 17 mg/L (Rat)

This mixture has not been tested for toxicological effects.

#### Acute Effects:

INHALATION - Dizziness, breathing difficulty, headaches, & loss of coordination.
 EYE CONTACT - Moderate irritation, tearing, redness, and blurred vision.
 SKIN CONTACT - Moderate irritant. Can dry and defat skin causing cracks, irritation, and dermatitis.
 INGESTION - Can cause gastrointestinal irritation, vomiting, nausea, & diarrhea.

#### **Chronic Effects:**

May affect liver, kidney and central nervous system with repeated exposure. Prolonged or repeated exposure may cause lung injury.

Routes of Entry					
Inhalation	Skin Contact	Eye Cont	act Ingestion		
Target Organs					
Blood Eyes	Kidneys	Liver	Central Nervous System	Skin	Respiratory
System					
Effects of Overexpo	sure				

Short Term Exposure The vapors of butyl alcohols irritates the eyes and respiratory tract. They can irritate the skin and cause rash or burning feeling on contact. May affect the central nervous system. Exposure to high concentrations could cause headache, nausea, vomiting, and dizziness. Exposure to high levels of the n- isomer may cause unconsciousness and may lead to irregular heartbeat. The oral LD50 value for rats for the various isomers are as follows: (n-) 790 mg/kg; (sec-) 6,480 mg/kg; (iso-) 2,460 mg/kg; (tert-) 3,500 mg/kg. Ethyl benzene irritates the eyes, skin, and respiratory tract. Exposure to high concentrations can cause dizziness, lightheadedness and unconsciousness. Very high exposures (above the OEL) can cause difficult breathing, narcosis, coma, and even death. Swallowing the liquid may cause aspiration into the lungs, resulting in chemical pneumonitis. May affect the central nervous system. Concentration of 200 ppm can cause irritation. Inhalation: Exposure to vapor can be irritation to the nose and throat. Inhalation of vapor at concentrations above 200 ppm or 3 - 5 minutes can lead to xylene intoxication. Symptoms include headache, dizziness, nausea and vomiting. If exposure should continue, central nervous system depression characterized by shallow breathing and weak pulse can occur. Levels of 230 ppm for 15 minutes may cause lightheadedness without loss of equilibrium. Reversible liver and kidney damage in man has followed exposure to sudden high concentrations of vapor. Such high levels may also give rise to lung congestion. Exposure to extremely high concentrations (10,000 ppm or more) of xylene vapors can lead to a strong narcotic effect with symptoms of slurred speech, stupor fatigue, confusion, unconsciousness, coma, and possible death. The substance irritates the eyes, skin, and respiratory tract. High exposures, above the occupational exposure levels, can cause weakness, headache, and drowsiness and may cause unconsciousness. Long Term Exposure Repeated or prolonged contact with skin may cause dermatitis, drying and cracking of the skin. Exposure to the n- isomer can damage the liver, heart, and kidneys, cause hearing loss and affect sense of balance. Repeated or prolonged exposure to the skin may cause drying, scaling and blistering. May cause kidney disease, liver disease, chronic respiratory disease, skin disease, as follows: EB is not nephrotoxic. Concern is expressed because the kidney is the primary route of excretion of EB and its metabolites. EB is not hepatotoxic. Since EB is metabolized by the liver, concern is expressed for these tissues. Exacerbation of pulmonary pathology might occur following exposure to EB. Individuals with impaired pulmonary function might be at risk. EB is a defating agent and may cause dermatitis following prolonged exposure. Individuals with preexisting skin problems may be more sensitive to EB. There is limited evidence that EB may damage the developing fetus, and may cause mutations. Inhalation of xylene vapor and skin contact with liquid are the two most probable routes of long term exposure. Symptoms of inhalation are dizziness, headache and nausea. Long term exposure has been associated with liver and kidney damage, intestinal tract disturbances and central nervous system depression. Prolonged contact with skin can lead to irritation, dryness and cracking. Repeated exposure can cause poor memory, difficulty in concentration, and other brain effects. It can also cause damage to the eye surface. n-Butyl acetate may cause skin allergy. n-Butyl acetate has been shown to damage the developing fetus in animals. Prolonged and repeated exposure to butyl acetates can cause defatting, drying and cracking of the skin. Although many solvents and petroleum based products cause lung, brain and nerve damage, these chemicals have not been adequately evaluated to determine these effects. The following chemicals comprise of at least 0.1% of this mixture and are listed and/or classified as carcinogens or

potential carcinogens by the NTP, IARC, OSHA (mandatory listing) or ACGIH (optional listing).

CAS Number 100-41-4

**Description** Ethylbenzene % Weight 5 to 10% Carcinogen Rating Ethylbenzene: IARC: Possible human carcinogen OSHA: listed

# Section 12 - Ecological Information

This material has not been tested for ecological effects.

Persistence and degradability: No data available

Bioaccumulative potential: No data available

Mobility in soil: No data available

Other adverse effects: Contains photochemically reactive solvent.

Component Ecotoxicity n-Butyl Acetate	96 Hr LC50 Lepomis macrochirus: 100 mg/L [static]; 96 Hr LC50 Pimephales promelas: 17 - 19 mg/L [flow-through] 72 Hr EC50 Desmodesmus subspicatus: 674.7 mg/L
Xylene	<ul> <li>96 Hr LC50 Pimephales promelas: 13.4 mg/L [flow-through]; 96 Hr LC50</li> <li>Oncorhynchus mykiss: 2.661 - 4.093 mg/L [static]; 96 Hr LC50 Oncorhynchus mykiss: 13.5 - 17.3 mg/L; 96 Hr LC50 Lepomis macrochirus: 13.1 - 16.5 mg/L [flow-through]; 96 Hr LC50 Lepomis macrochirus: 19 mg/L; 96 Hr LC50 Lepomis macrochirus: 7.711 - 9.591 mg/L [static]; 96 Hr LC50 Pimephales promelas:</li> <li>23.53 - 29.97 mg/L [static]; 96 Hr LC50 Cyprinus carpio: 780 mg/L [semi-static]; 96 Hr LC50 Cyprinus carpio: &gt;780 mg/L; 96 Hr LC50 Pimephales and piece - 40.75 mg/L [static]</li> <li>48 Hr EC50 water flea: 3.82 mg/L; 48 Hr LC50 Gammarus lacustris: 0.6 mg/L</li> </ul>
Butyl Alcohol	<ul> <li>96 Hr LC50 Pimephales promelas: 1730 - 1910 mg/L [static]; 96 Hr LC50</li> <li>Pimephales promelas: 1740 mg/L [flow-through]; 96 Hr LC50 Lepomis</li> <li>macrochirus: 100000 - 500000 μg/L [static]; 96 Hr LC50 Pimephales promelas:</li> <li>1910000 μg/L [static]</li> <li>48 Hr EC50 Daphnia magna: 1983 mg/L; 48 Hr EC50 Daphnia magna: 1897 -</li> <li>2072 mg/L [Static]</li> <li>96 Hr EC50 Desmodesmus subspicatus: &gt;500 mg/L; 72 Hr EC50 Desmodesmus</li> <li>subspicatus: &gt;500 mg/L</li> </ul>
Ethylbenzene	<ul> <li>96 Hr LC50 Oncorhynchus mykiss: 11.0 - 18.0 mg/L [static]; 96 Hr LC50</li> <li>Oncorhynchus mykiss: 4.2 mg/L [semi-static]; 96 Hr LC50 Pimephales</li> <li>promelas: 7.55 - 11 mg/L [flow-through]; 96 Hr LC50 Lepomis macrochirus: 32</li> <li>mg/L [static]; 96 Hr LC50 Pimephales promelas: 9.1 - 15.6 mg/L [static]; 96 Hr</li> <li>LC50 Poecilia reticulata: 9.6 mg/L [static]</li> <li>48 Hr EC50 Daphnia magna: 1.8 - 2.4 mg/L</li> <li>72 Hr EC50 Pseudokirchneriella subcapitata: 4.6 mg/L; 96 Hr EC50</li> <li>Pseudokirchneriella subcapitata: &gt;438 mg/L; 72 Hr EC50 Pseudokirchneriella</li> <li>subcapitata: 2.6 - 11.3 mg/L [static]; 96 Hr EC50 Pseudokirchneriella</li> <li>subcapitata: 1.7 - 7.6 mg/L [static]</li> </ul>

## Section 13 - Disposal Considerations

Product should be disposed of in accordance with all Federal, State and local regulations. Contact a licensed professional waste disposal service to dispose of this material. Subject to hazardous waste generation, treatment, storage and disposal rules under RCRA, 40CFR261.

#### Section 14 - Transportation Information

The following transportation information is provided based on Transtar Autobody Technologies interpretation of shipping regulations. Each shipper is responsible for identifying, naming, marking and labeling prior to offering for transport.

Agency	Proper Shipping Name	UN Number	Packing Group	Hazard Class
IATA	Paint Related Material	UN1263	II	3
IMDG	Paint Related Material	UN1263	II	3
USDOT	Paint Related Material	UN1263	II	3
	For inner packagings not exceeding 5L each packaged in a strong outer box: Limited Quantity			

### Section 15 - Regulatory Information

The information listed in this section is not all inclusive of all regulations for this product or the chemical components of this product.

#### California Hazardous Substance List:

- None

HAPS: This formulation contains the following HAPS: 100-41-4 Ethylbenzene 5 to 10 % 1330-20-7 Xylene 10 to 20 %

NJ RTK: The following chemicals are listed under New Jersey RTK

100-41-4 Ethylbenzene 5 to 10 % 71-36-3 Butyl Alcohol 5 to 10 % 1330-20-7 Xylene 10 to 20 % 123-86-4 n-Butyl Acetate 50 to 60 %

#### **California Proposition 65**

WARNING: This product contains the following chemical(s) known to the State of California to cause birth defects or other reproductive harm.

- None

#### **California Proposition 65**

WARNING: This product contains the following chemical(s) known to the State of California to cause cancer .

100-41-4 Ethylbenzene 5 to 10 %

PA RTK: The following chemicals are listed under Pennsylvania RTK:

100-41-4 Ethylbenzene 5 to 10 % 71-36-3 Butyl Alcohol 5 to 10 % 1330-20-7 Xylene 10 to 20 % 123-86-4 n-Butyl Acetate 50 to 60 %

EU REACH SIN: The chemicals listed below are on the EU REACH SIN list

- None

- SARA 312: This Product contains the following chemcials subject to the reporting requirements of SARA 312: 100-41-4 Ethylbenzene 5 to 10 % 71-36-3 Butyl Alcohol 5 to 10 %
- SARA 313: This Product contains the following chemcials subject to the reporting requirements of SARA 313: 100-41-4 Ethylbenzene 5 to 10 %

#### WHMIS:

100-41-4 Ethylbenzene 5 to 10 % 71-36-3 Butyl Alcohol 5 to 10 % 123-86-4 n-Butyl Acetate 50 to 60 %



TSCA: The following are not listed under TSCA:

None

SARA: The following are reportable under SARA

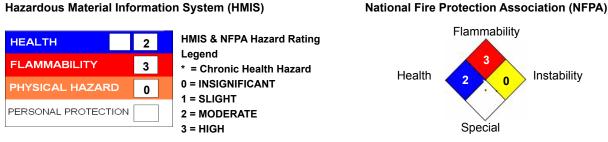
 100-41-4
 Ethylbenzene
 5 - 10%

 1330-20-7
 Xylene
 10 - 20%

 71-36-3
 Butyl Alcohol
 5 - 10%

## Section 16 - Other Information

Note: HMIS Ratings involve data and interpretings that can vary from company to company. They are intended only for rapid, general identification of the magnitude of the specific hazard. To deal adequately with the safe handling of this material, all the information contained in this MSDS must be considered.



Date Prepared: 2/10/2015

To the best of our knowledge, the information contained herein is accurate, obtained from sources believed by Transtar Autobody Technologies to be accurate. As with all chemicals, KEEP AWAY FROM CHILDREN AND ANIMALS. FOR PROFESSIONAL AND INDUSTRIAL USE ONLY. The hazard information contained herein is offered solely for the consideration of the user, subject to his own investigation and verification of compliance with applicable regulations, including the safe use of the product under every foreseeable condition.