

# Technical Data Sheet

Ultimate Finish System™ Cutting Compound features innovative, optimum-cut technology that levels 1200 grit or finer sand scratches and imperfections without scratching the paint. Safe on all paints, Cutting Compound produces a high gloss and shine on hard-baked coatings, scratch resistant coatings, gel coat and more. For best results, use with Transtar’s Orange Foam Pad.

## MIXING



Mix Ratio: Ready to Use  
Pot Life: N/A

## SURFACE PREPARATION



Wash surface to be sanded with soap and water.  
Sand 1200-2000 grit, wet or dry until imperfections or defects are removed. Finish sand with 1500-2000 grit.

## APPLICATION



Do not apply in direct sunlight. Shake container well before use. Apply a 1.25” wide by 6” long ribbon (for every 2’ x 2’ area to compound) of Cutting Compound and spread with pad to minimize sling. Using a buffer at moderate to low speed (1000-1400 rpm), work material in a circular overlapping motion using Cutting Compound Orange Foam Cutting Compound Pad 5272 or Wool Buffing Pad 5200 or 5260. Be sure to perform 50% overlapping passes and apply sufficient pressure to remove imperfections and scratches. Continue buffing until desired gloss is obtained. Care must be taken to avoid scouring the finish. After desired gloss is obtained, wash surface with soap and water and dry with a soft cloth to avoid scratching the surface. Proceed to use 5374 Machine Polish to remove fine scratches. See 5374 Technical Data Sheet for application instructions.

## PRODUCT SPECIFICATIONS

Color: White	Shelf Life: 3 years
Size: Gallon (5361), Quart (5364)	

## REGULATORY

VOC Content: <12% by weight	Category: Automotive Rubbing or Polishing Compound
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## LIMITATIONS & PRECAUTIONS

- For use only by professional, trained painters. Not for sale to or use by the general public.
- Before use, read and follow all TDS, label and SDS precautions.