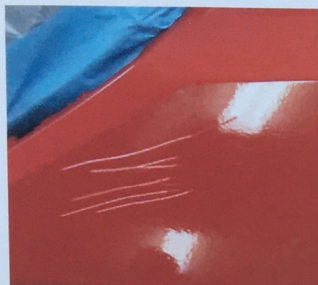


UV Repair System

Step-by-Step Procedures



Damage: Scratched bumper.



Wash with soap and water then clean surface generously with SprayMax Solvent Wash 3680090



Sand damaged area using P320. Clean with SprayMax Wax & Grease Remover 3680094 then apply SprayMax Adhesion Promoter 3680009



Shake SprayMax UV Primer 5680019 for 2 min. then apply 1-2 coats. Allow 1 min. flash time between coats.



Cure SprayMax UV Primer 5680019 for 2-4 mins. depending on curing equipment (see TDS for details).



Use SprayMax UV Primer Cleaner 5680290 to remove residue prior to sanding.



Clean surface with SprayMax Wax & Grease Remover 3680094, wipe with tack cloth, then apply basecoat to obtain adequate hiding.



Tack surface prior to applying 1-2 coats of SprayMax UV Clear 5680059 allowing a minimum of 1 min. flash time between coats.



Apply SprayMax UV Spot Blender 5680091 as required through the transition area and allow to flash approximately 1 min. prior to curing with lamp.



Cure repaired area for 2-4 min. depending on curing equipment (see TDS for details).



After complete curing wet sand and polish as required.



Finished result.



System Benefits

- Good adhesion on steel, aluminum, fiberglass and plastics
- Excellent build and filling properties
- Short curing (1-2 minutes)
- Ready to use, no mixing of components
- Highly stable pot life (in absence of light), use within 2 years